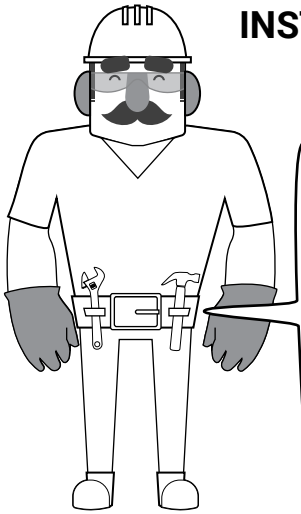
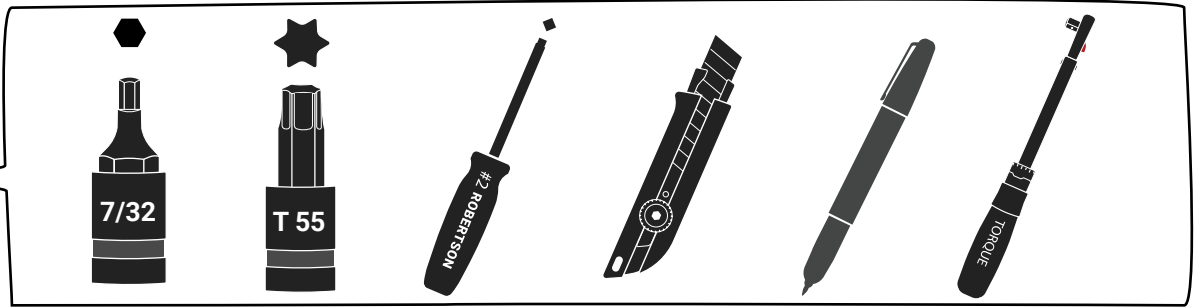


INSTALLATION INSTRUCTIONS: 2008-2018 RAM RAIL CAPS

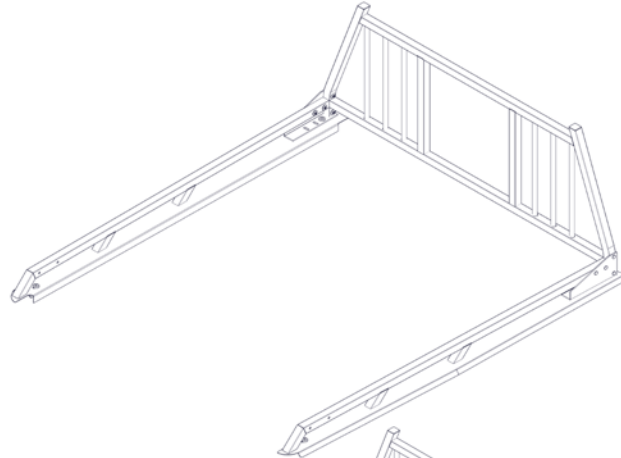


TOOLS NEEDED:

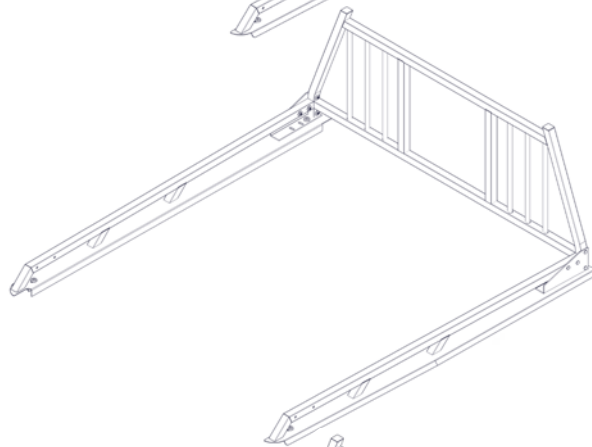


CAUTION:

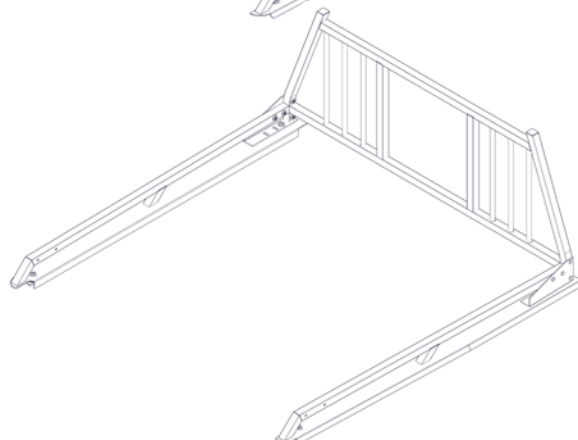
This equipment is designed to be professionally installed by an approved up-fitter. Always wear ear and eye protection and exercise caution when installing Westcan products.



LONG BOX



SHORT BOX



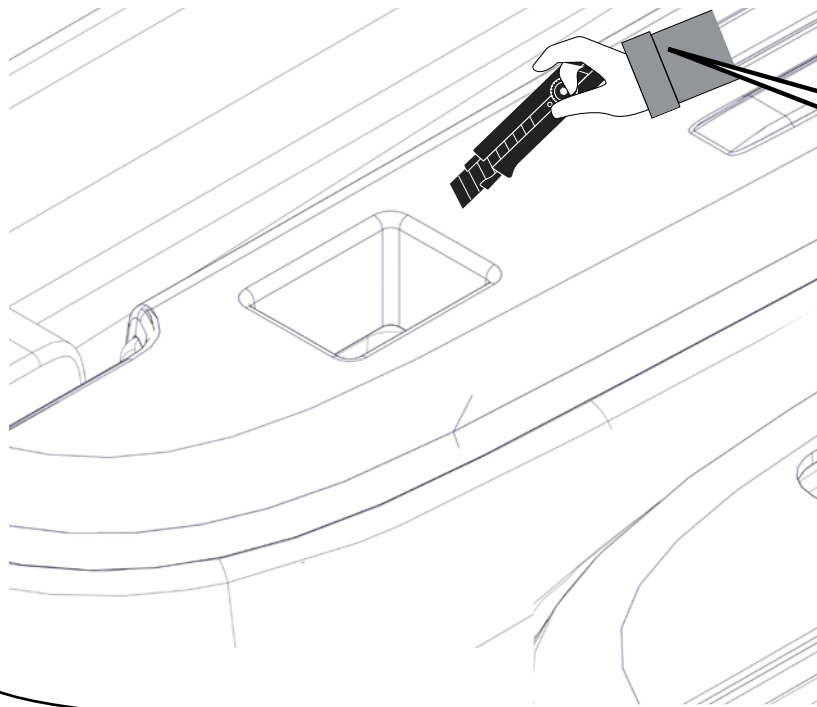
EXTRA SHORT BOX

PREPARATION:

1. Ensure all parts are present and accounted for before installation. **Begin the installation of your cabguard before your rail caps.** Plan the location of your installation ahead of time and make sure your installation location does not impede any other components you are installing or damage the safety and functionality of your vehicle.
2. Exercise extreme diligence when drilling holes into a motor vehicle. Increasing complexity and model year changes can alter the location of fuel, hydraulic and electrical lines. Please visually inspect all locations prior to drilling.
3. Re-Torque the 3/8" x 1-3/4" Stainless Steel Countersink Bolt every 3 month.

BOX CAP PREPARATION:

The RAMs truck box require the plastic truck box caps to be cut to expose the stake pocket cutout. Exercise caution when cutting caps to avoid injury.



NOTE:
WHEN THE HOLD ICON
IS USED TO TURN A
FASTENER, TIGHTEN
THEM FINGER TIGHT.



1.

LONG BOX ONLY
CUT PLASTIC CAPS TO
EXPOSE THE MIDDLE STAKE POCKET

2.

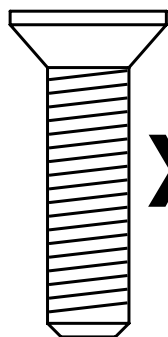
EXTRA SHORT BOX AND SHORT BOX



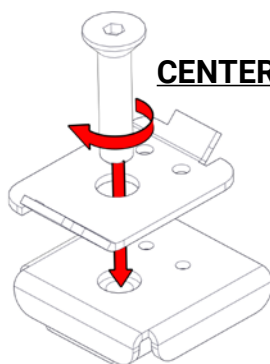
X 2

LONG BOX

3/8 X 1 3/4 Stainless Steel Counter Sink Bolt

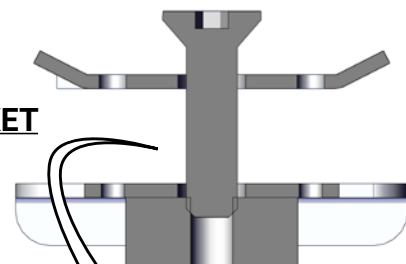


X 4



CENTER STAKE POCKET

X 2



THIS GAP IS
REQUIRED FOR
INSTALLATION



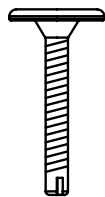
X 2

REAR STAKE POCKET

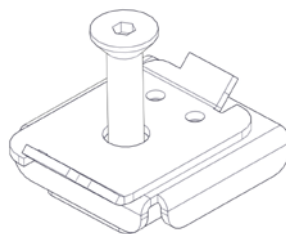
2.

REQUIRED FOR MIDDLE LONG BOX STAKE POCKET

#10 - 1" Plated Zinc Robertson Powerhead Drill Tip Screw



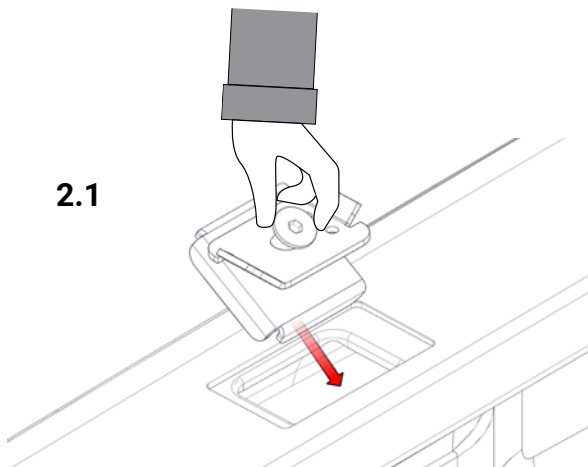
X 4



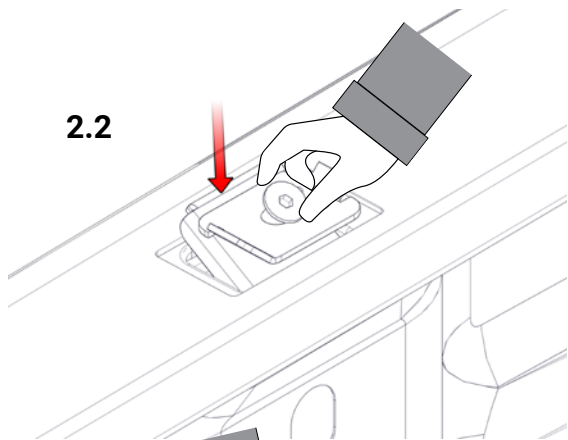
X 2

TYPICAL INSTALLATION SHOWN

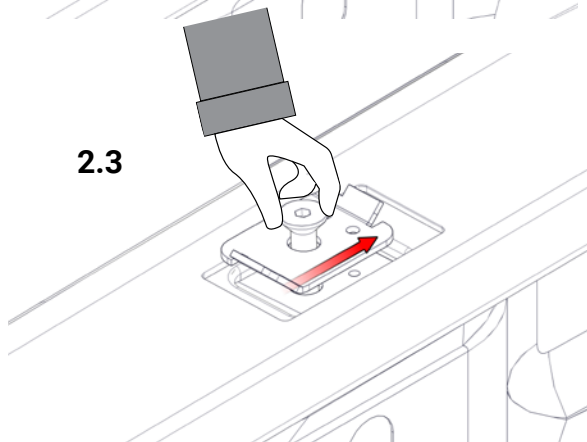
2.1



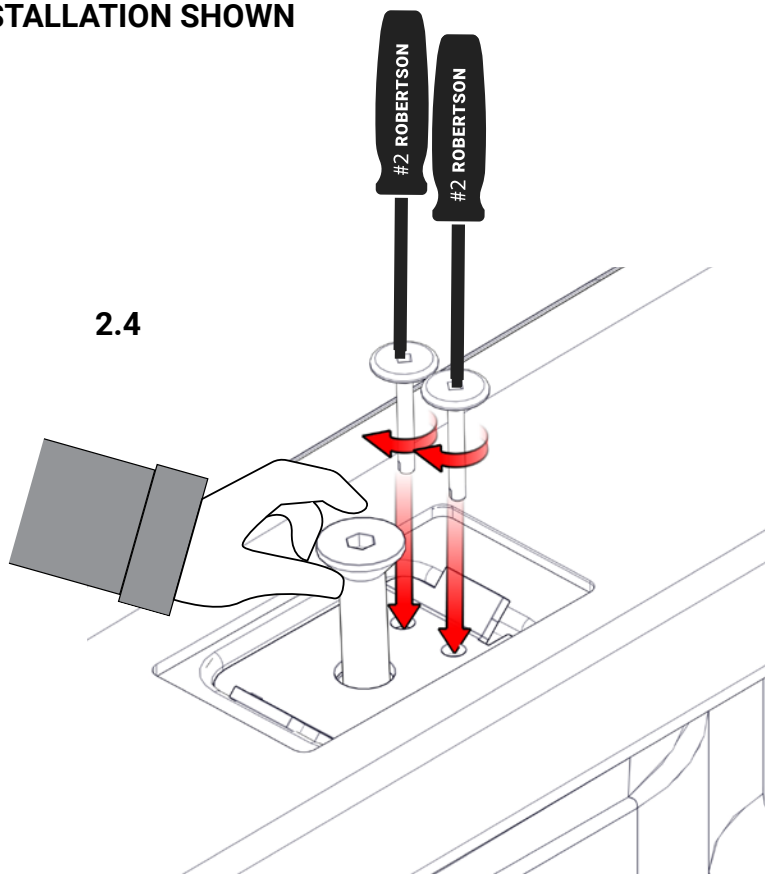
2.2



2.3

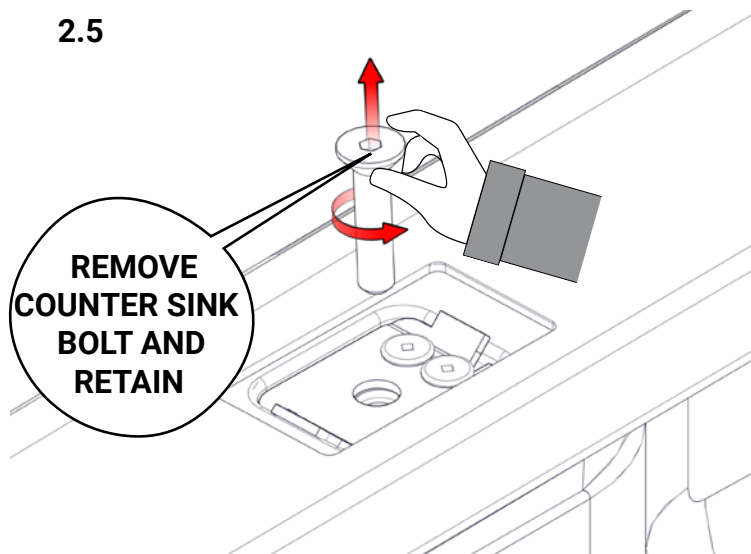


2.4



2.5

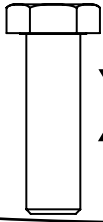
**REMOVE
COUNTER SINK
BOLT AND
RETAIN**



REQUIRED FOR EXTRA SHORT, SHORT AND LONG BOX REAR STAKE POCKET

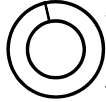
4.

3/8" x 1 1/4" Stainless Steel Hex Bolt



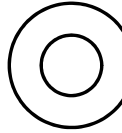
X 2

3/8" Stainless Steel Lock Washer



X 2

3/8" Stainless Steel Flat Washer



X 2

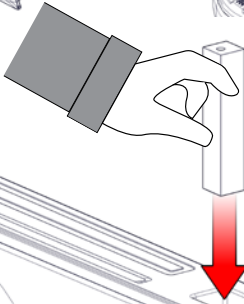


X 2

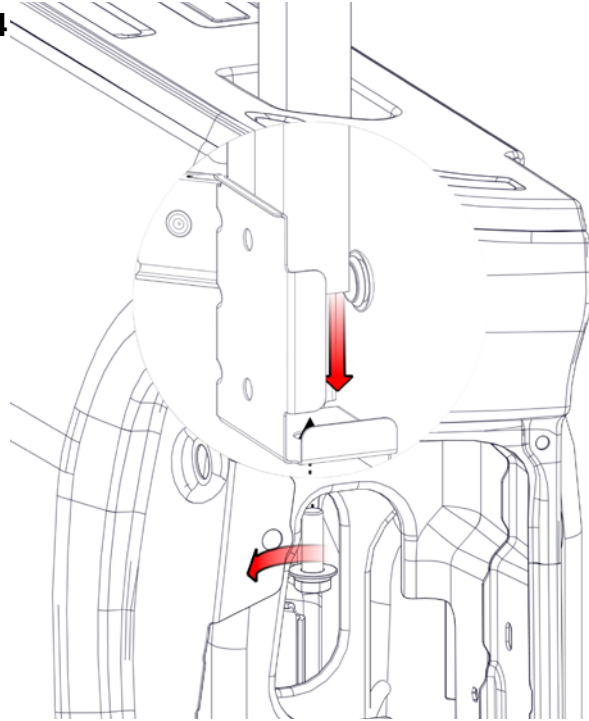
4.1
REMOVE TAILLIGHT
HOUSING FOLLOWING
VEHICLE MANUFACTURERS
GUIDELINES.



4.2



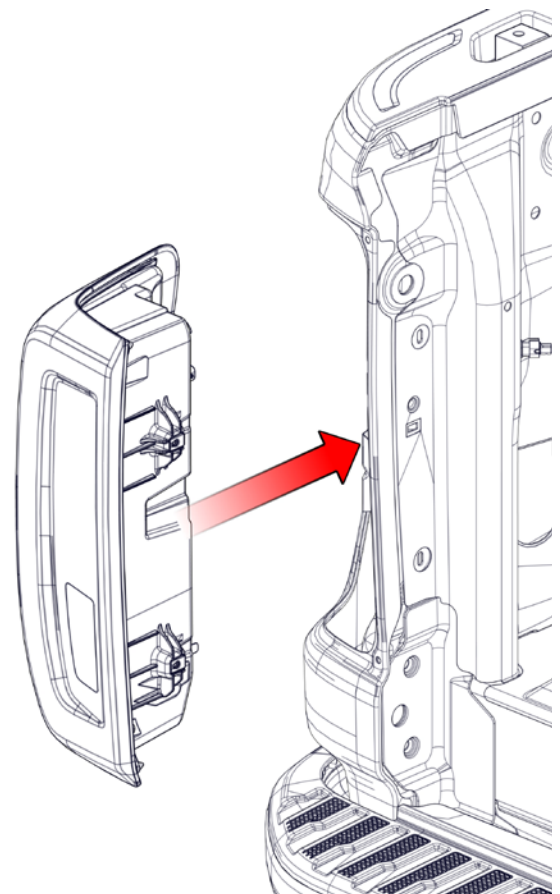
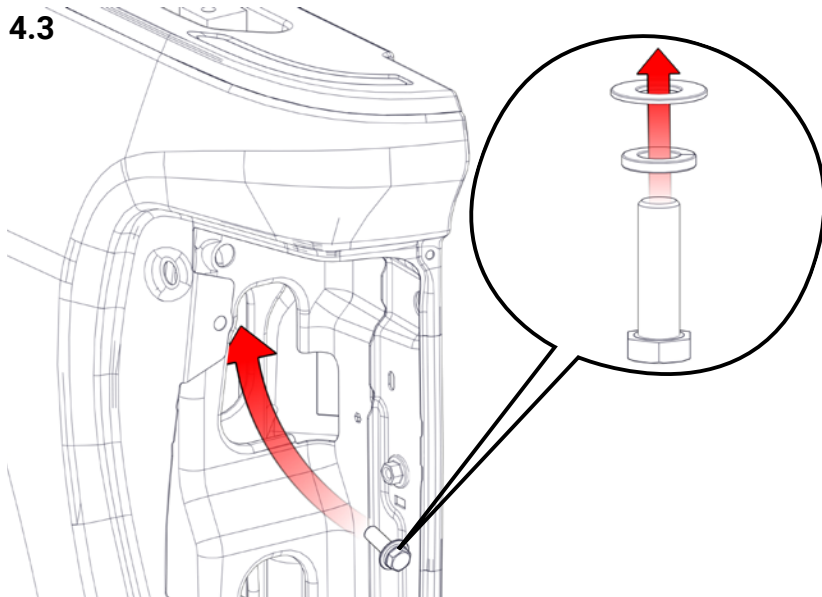
4.4



9/16

4.5

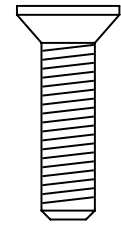
4.3



3.

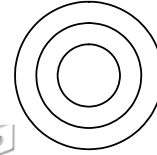
EXTRA SHORT BOX AND SHORT BOX

3/8 X 1 3/4 Stainless Steel Counter Sink Bolt



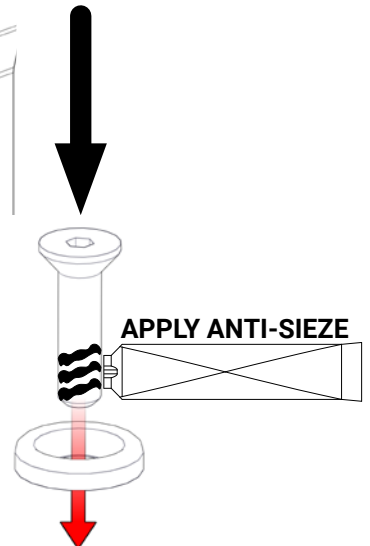
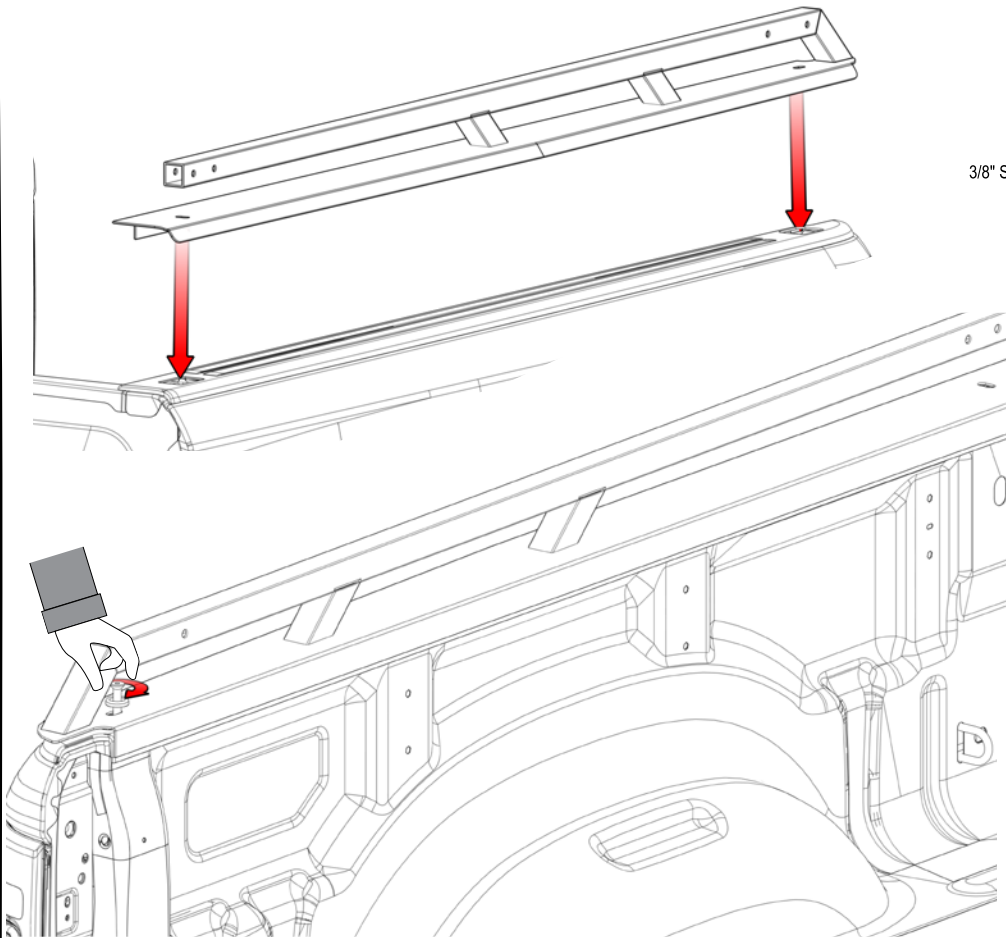
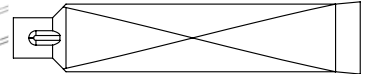
X 2

3/8" Stainless Steel Finishing Washer



X 2

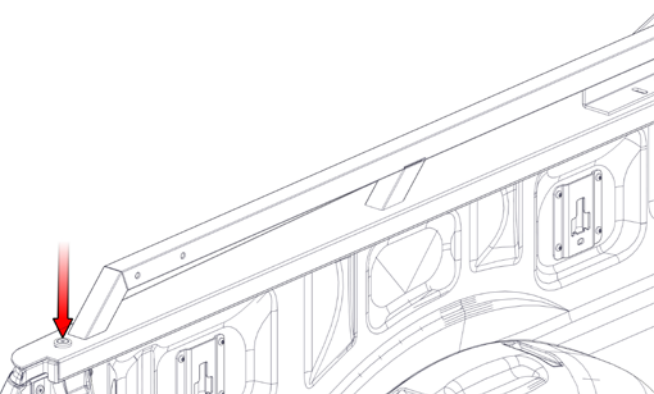
Anti-Sieze Lubricant



TORQUE

**=90 IN-LBF
=7.5 FT-LBF**

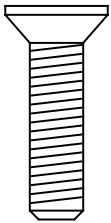
**IF INSTALLING WITH A CABGUARD,
TORQUE DOWN WHEN THE CABGUARD
INSTALL IS COMPLETE.**



4.

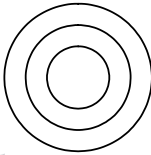
LONG BOX

3/8 X 1 3/4 Stainless Steel Counter Sink Bolt



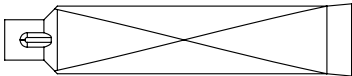
X 4

3/8" Stainless Steel Finishing Washer

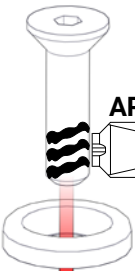


X 4

Anti-Sieze Lubricant



APPLY ANTI-SIEZE



**=90 IN-LBF
=7.5 FT-LBF**

**IF INSTALLING WITH A CABGUARD,
TORQUE DOWN WHEN THE CABGUARD
INSTALL IS COMPLETE.**

