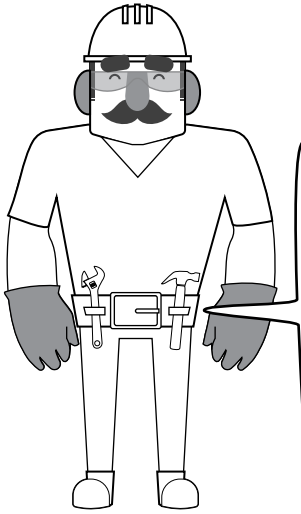
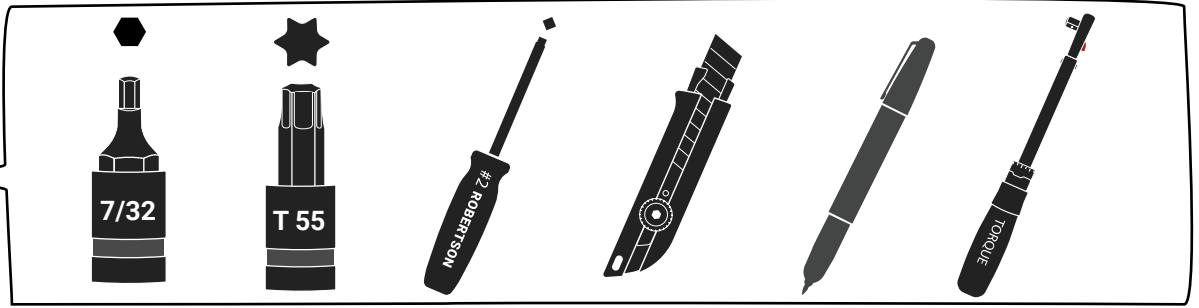


INSTALLATION INSTRUCTIONS: 2014+ TUNDRA RAIL CAP

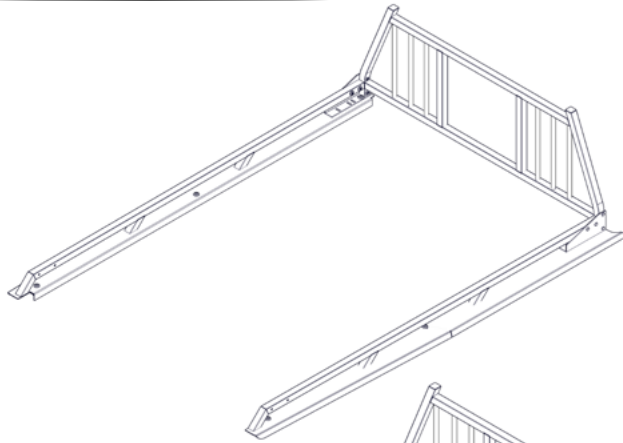


TOOLS NEEDED:

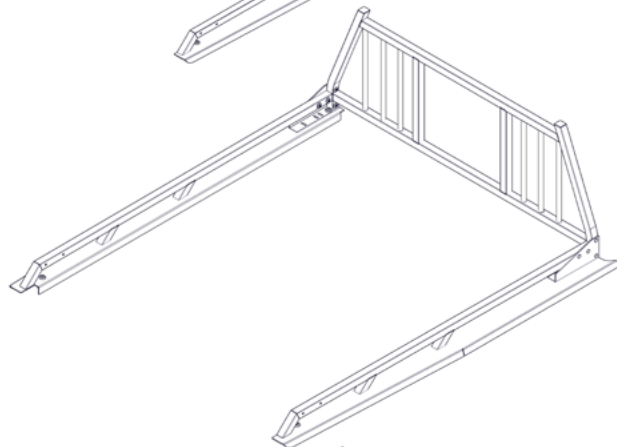


CAUTION:

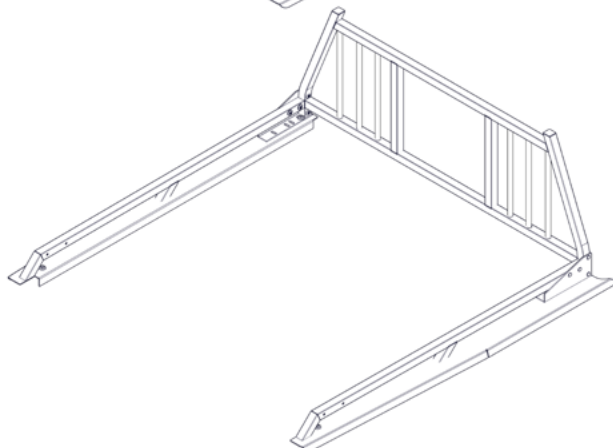
This equipment is designed to be professionally installed by an approved up-fitter. Always wear ear and eye protection and exercise caution when installing Westcan products.



LONG BOX



SHORT BOX



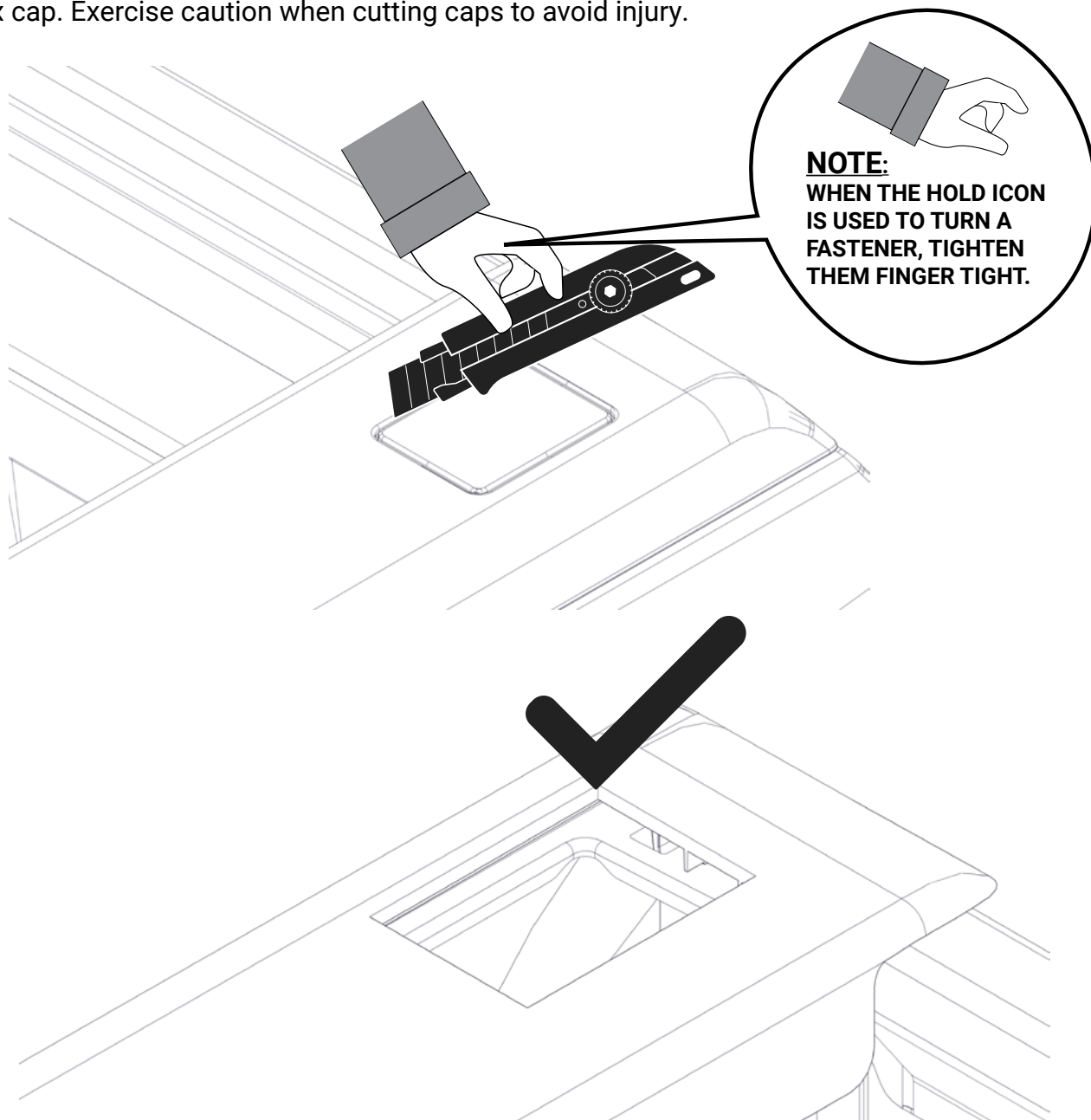
**EXTRA SHORT
BOX**

PREPARATION:

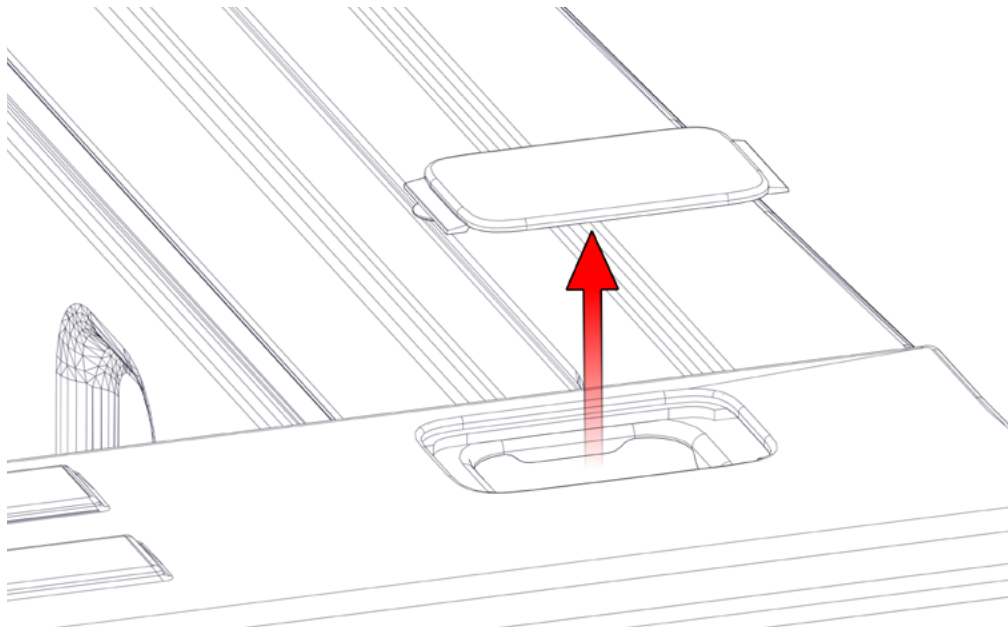
11. Ensure all parts are present and accounted for before installation. **Begin the installation of your cabguard before your rail caps.** Plan the location of your installation ahead of time and make sure your installation location does not impede any other components you are installing or damage the safety and functionality of your vehicle.
2. Exercise extreme diligence when drilling holes into a motor vehicle. Increasing complexity and model year changes can alter the location of fuel, hydraulic and electrical lines. Please visually inspect all locations prior to drilling.
3. Re-Torque the 3/8" x 1-3/4" Stainless Steel Countersink Bolt every 3 month.

BOX CAP PREPARATION:

Some truck box lengths require the plastic truck box caps to be cut to expose the stake pocket cutout. Use the cutout outline on the box cap as a cutting guide template guide to cut the box cap. Exercise caution when cutting caps to avoid injury.



1



EXTRA SHORT BOX
CUT PLASTIC CAP
TO EXPOSE REAR
STAKE POCKET

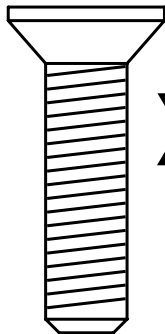
SHORT BOX
REMOVE PLASTIC
STAKE POCKET
PLUGS FROM THE
REAR POSITION.

LONG BOX
REMOVE PLASTIC
STAKE POCKET
PLUGS FROM THE
MIDDLE AND REAR
POSITION.

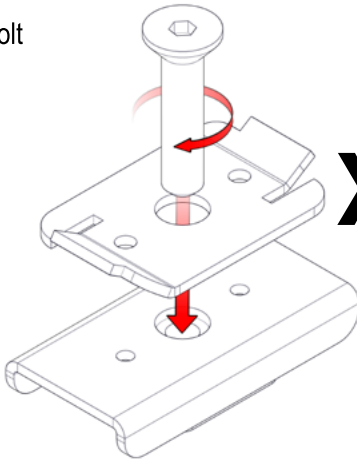
2

EXTRA SHORT BOX AND SHORT BOX

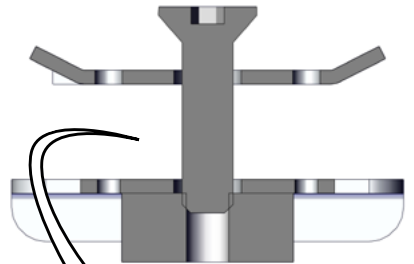
3/8 X 1 3/4 Stainless Steel Counter Sink Bolt



X 2



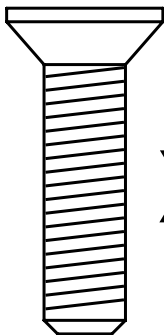
X 2



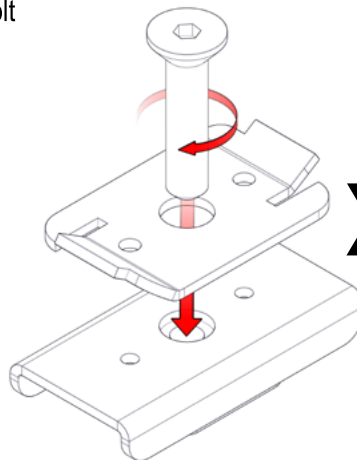
THIS GAP IS
REQUIRED FOR
INSTALLATION

LONG BOX

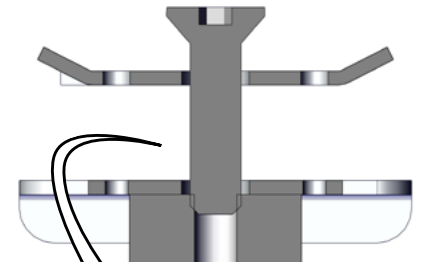
3/8 X 1 3/4 Stainless Steel Counter Sink Bolt



X 4



X 4

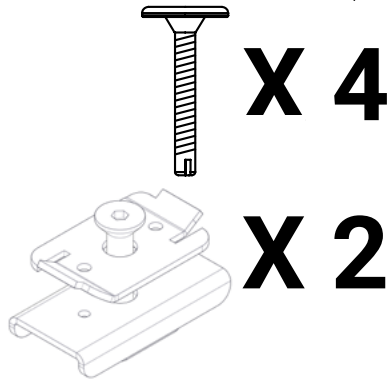


THIS GAP IS
REQUIRED FOR
INSTALLATION

3.

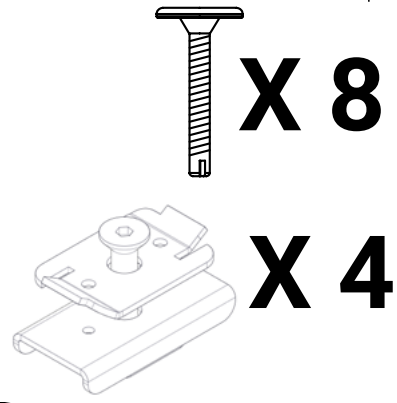
REQUIRED FOR EXTRA SHORT AND SHORT BOX

#10 - 1" Plated Zinc Robertson Powerhead Drill Tip Screw

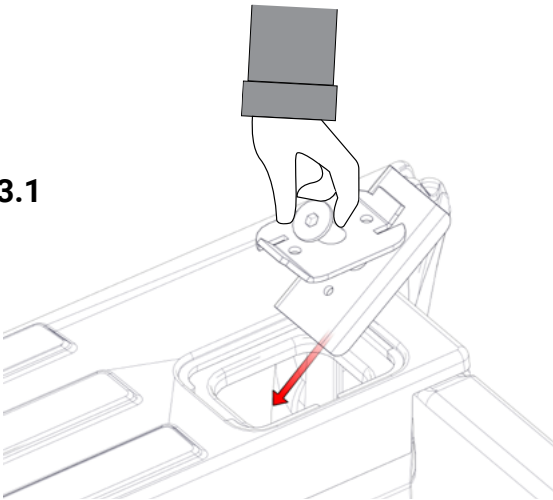


REQUIRED FOR LONG BOX

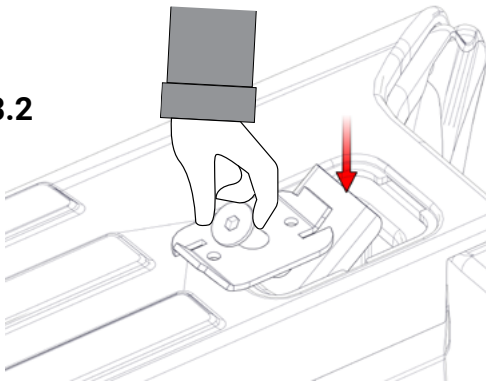
#10 - 1" Plated Zinc Robertson Powerhead Drill Tip Screw



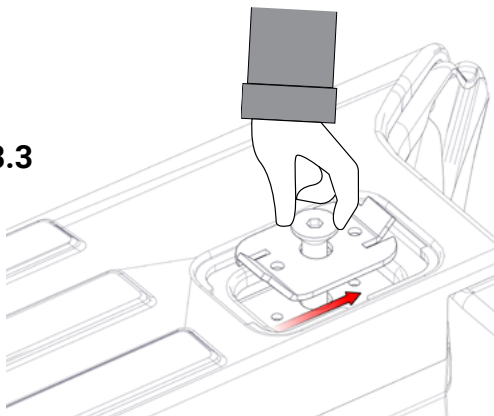
3.1



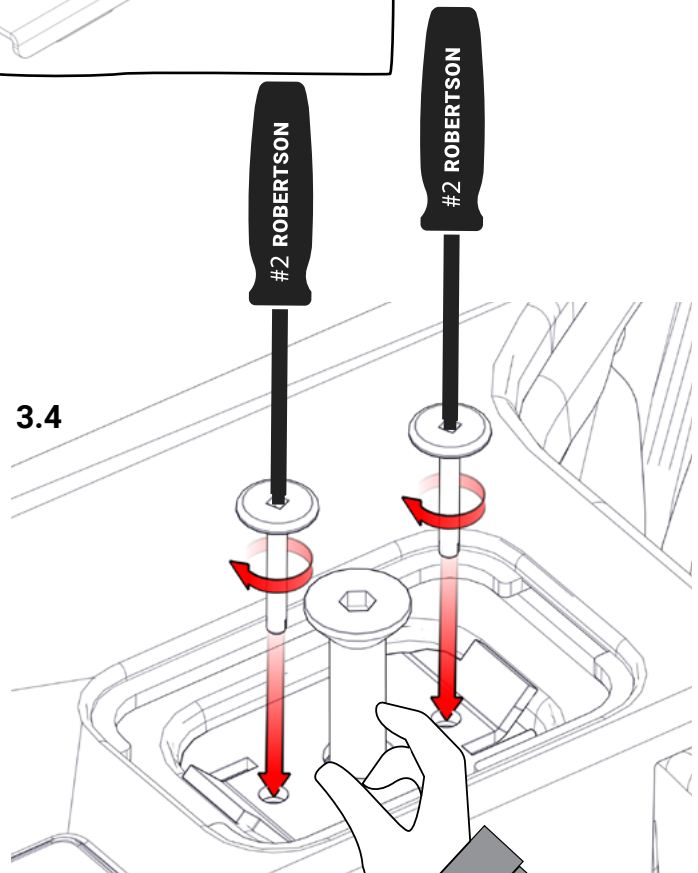
3.2



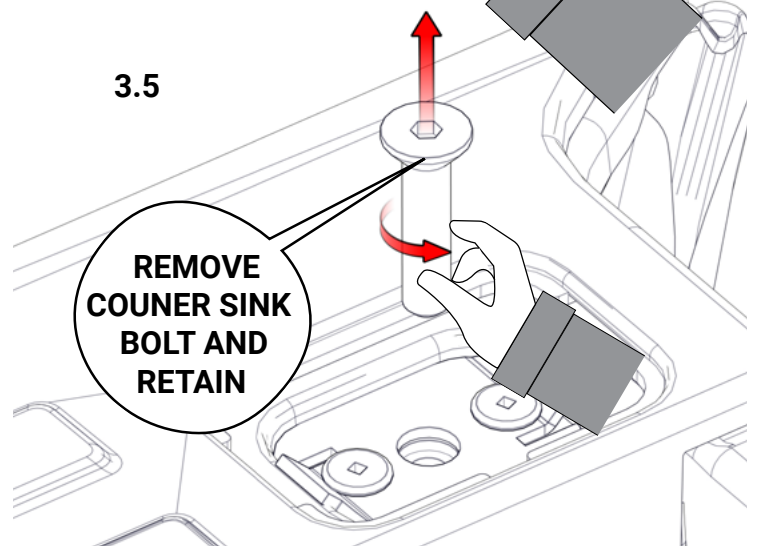
3.3



3.4



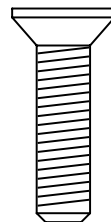
3.5



4.

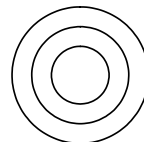
LONG BOX

3/8 X 1 3/4 Stainless Steel Counter Sink Bolt



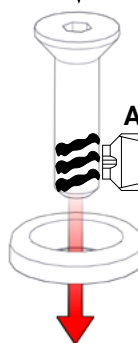
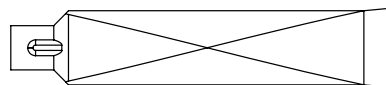
X 4

3/8" Stainless Steel Finishing Washer

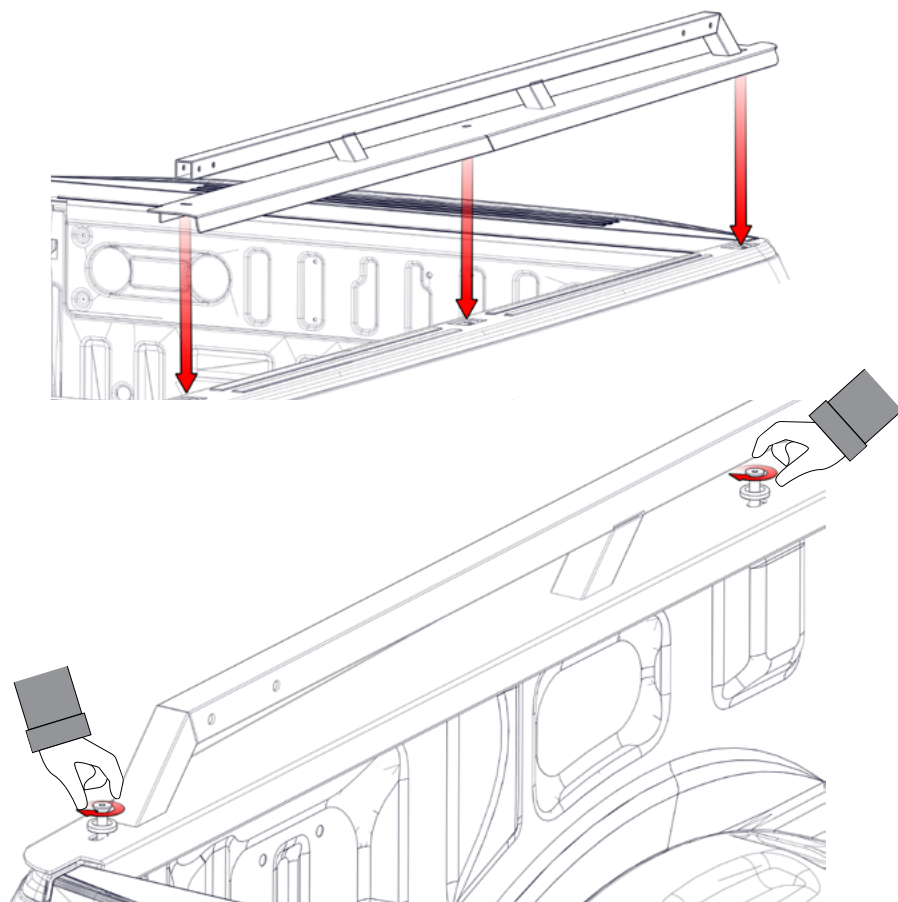
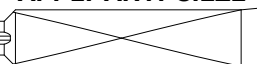


X 4

Anti-Sieze Lubricant

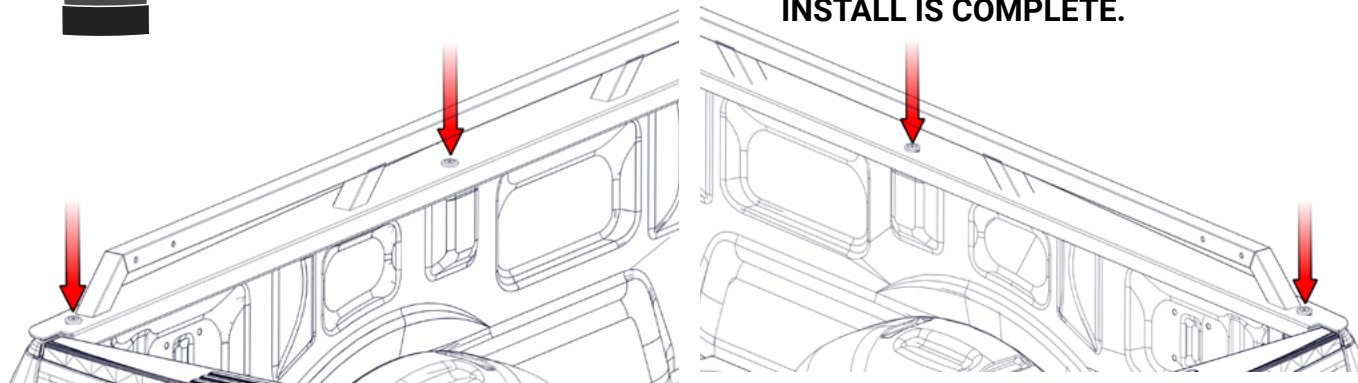


APPLY ANTI-SIEZE



**=90 IN-LBF
=7.5 FT-LBF**

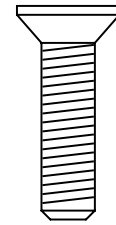
**IF INSTALLING WITH A CABGUARD,
TORQUE DOWN WHEN THE CABGUARD
INSTALL IS COMPLETE.**



5.

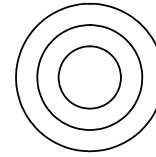
EXTRA SHORT BOX AND SHORT BOX

3/8 X 1 3/4 Stainless Steel Counter Sink Bolt



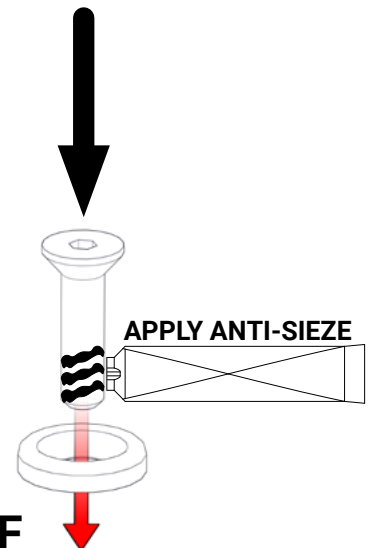
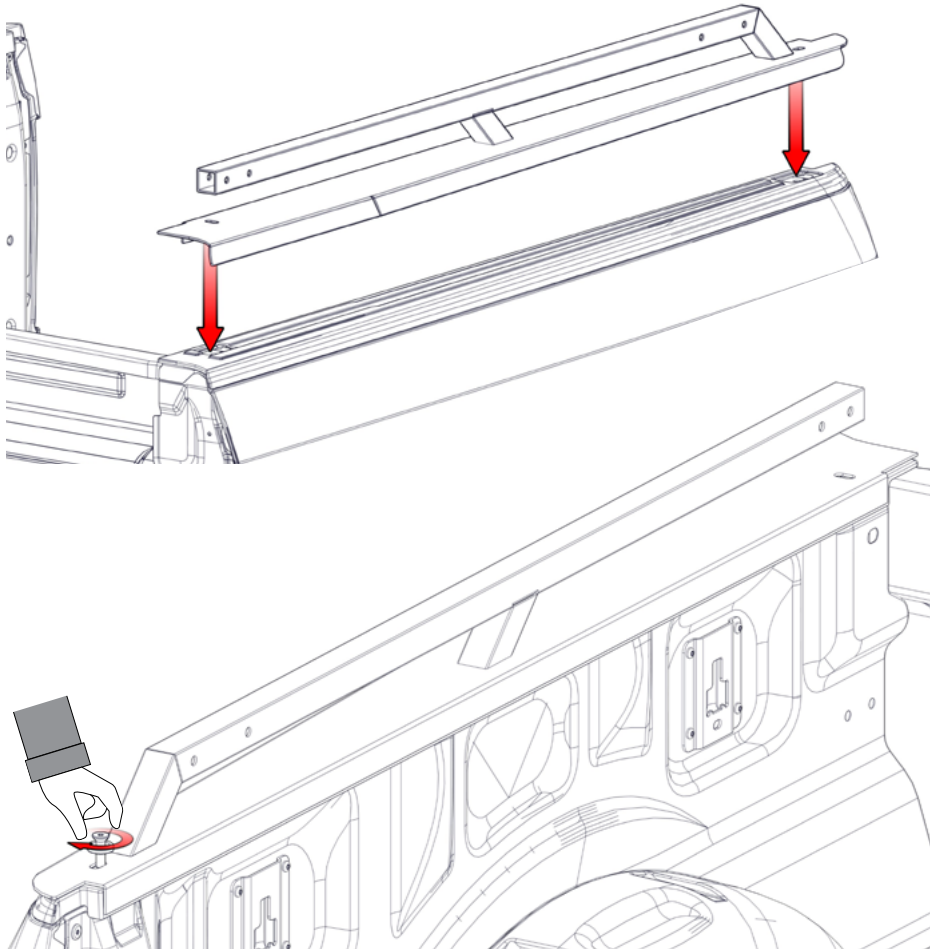
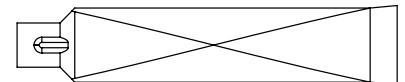
X 2

3/8" Stainless Steel Finishing Washer



X 2

Anti-Sieze Lubricant



**=90 IN-LBF
=7.5 FT-LBF**

**IF INSTALLING WITH A CABGUARD,
TORQUE DOWN WHEN THE
CABGUARD INSTALL IS COMPLETE.**

