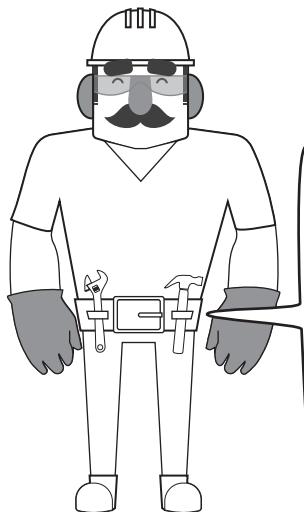
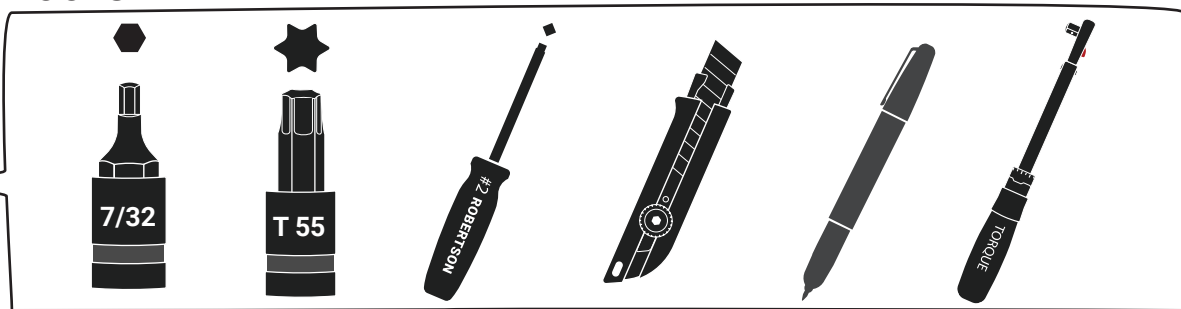


# INSTALLATION INSTRUCTIONS: 2019+ SILVERADO/SIERRA RAIL CAP

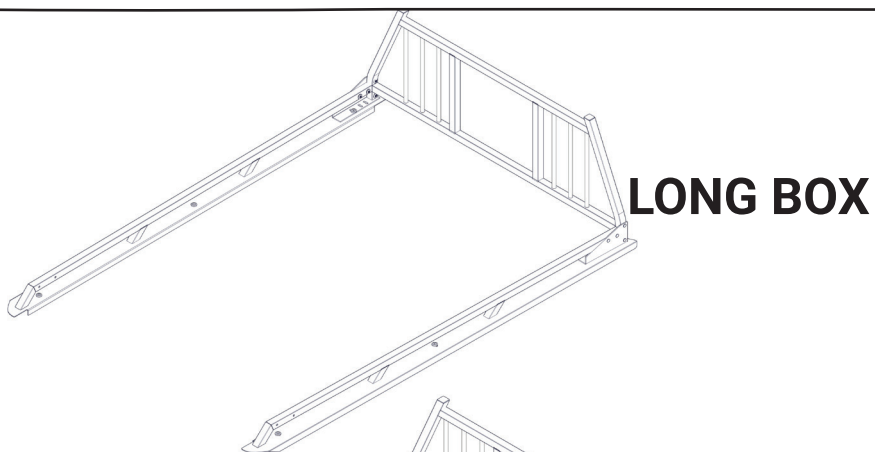


## TOOLS NEEDED:

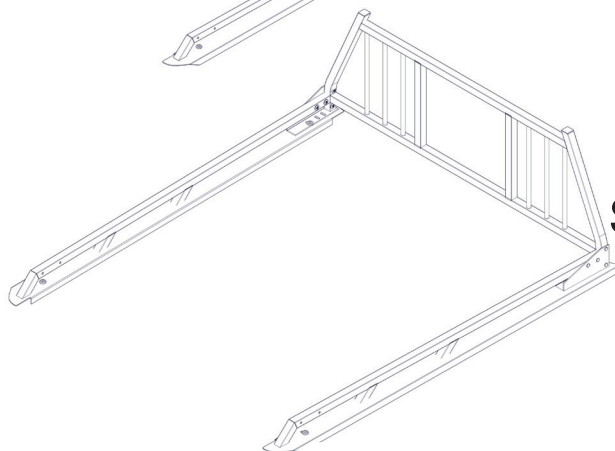


## CAUTION:

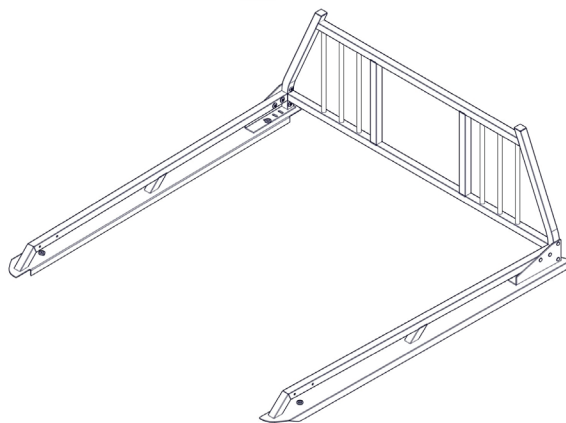
This equipment is designed to be professionally installed by an approved up-fitter. Always wear ear and eye protection and exercise caution when installing Westcan products.



**LONG BOX**



**SHORT BOX**



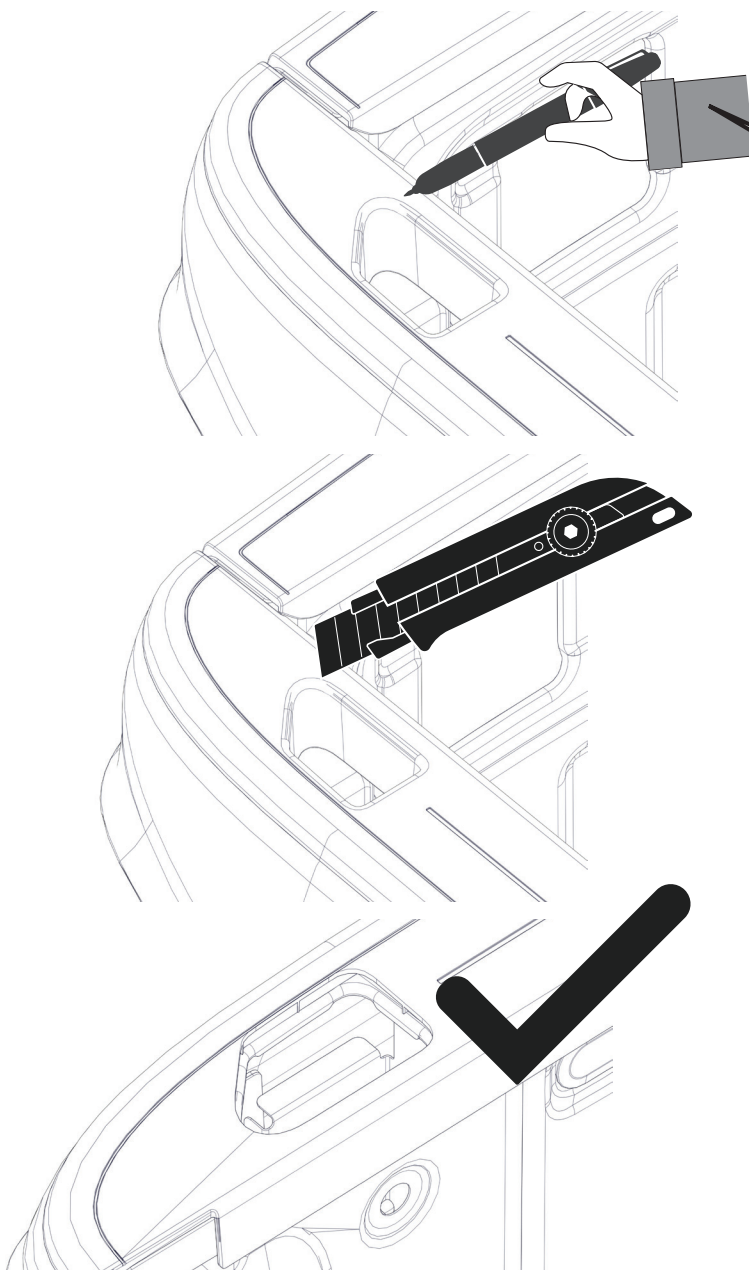
**EXTRA SHORT BOX**

## PREPARATION:

1. Ensure all parts are present and accounted for before installation. **Begin the installation of your cabguard before your rail caps.** Plan the location of your installation ahead of time and make sure your installation location does not impede any other components you are installing or damage the safety and functionality of your vehicle.
2. Exercise extreme diligence when drilling holes into a motor vehicle. Increasing complexity and model year changes can alter the location of fuel, hydraulic and electrical lines. Please visually inspect all locations prior to drilling.
3. Re-Torque the 3/8" x 1-3/4" Stainless Steel Countersink Bolt every 3 month.

## BOX CAP PREPARATION:

Some truck box lengths require the plastic truck box caps to be cut to expose the stake pocket cutout. Exercise caution when cutting caps to avoid injury.



**NOTE:**  
WHEN THE HOLD ICON  
IS USED TO TURN A  
FASTENER, TIGHTEN  
THEM FINGER TIGHT.

1.

**EXTRA SHORT BOX AND SHORT BOX**

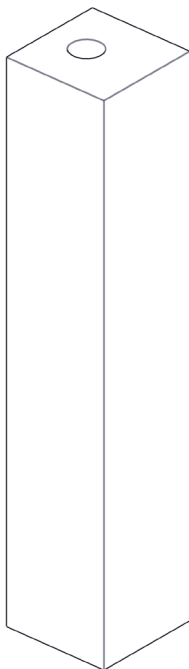
CUT PLASTIC CAPS TO ENLARGE  
REAR STAKE POCKET RELIEF

**LONG BOX**

CUT PLASTIC CAPS TO  
EXPOSE THE MIDDLE STAKE POCKET AND  
ENLARGE THE REAR STAKE POCKET RELIEF

2.

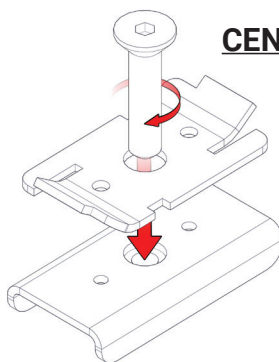
**EXTRA SHORT BOX AND SHORT BOX**



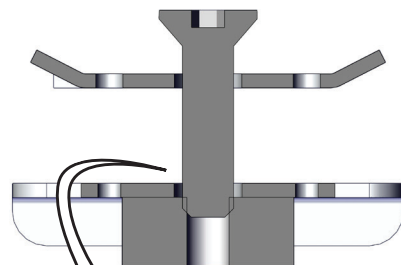
**X 2**

**LONG BOX**

**CENTER STAKE POCKET**



**X 2**



**THIS GAP IS  
REQUIRED FOR  
INSTALLATION**

3/8 X 1 1/2 Stainless Steel Counter Sink Bolt



**X 4**



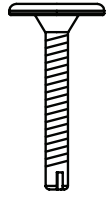
**X 2**

**REAR STAKE POCKET**

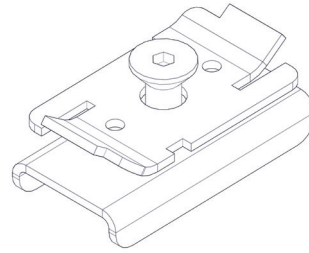
3.

**REQUIRED FOR MIDDLE LONG BOX STAKE POCKET**

#10 - 1" Plated Zinc Robertson Powerhead Drill Tip Screw

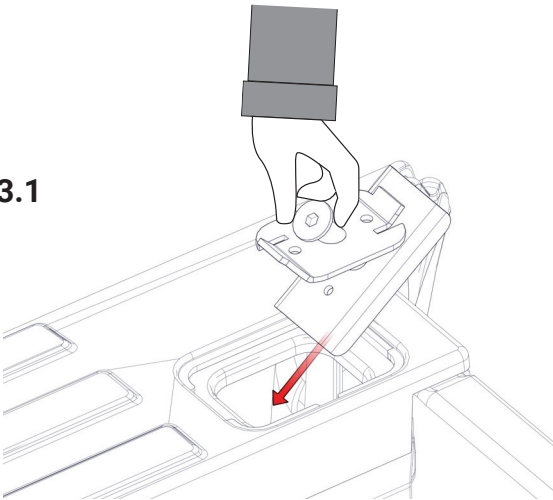


**X 4**

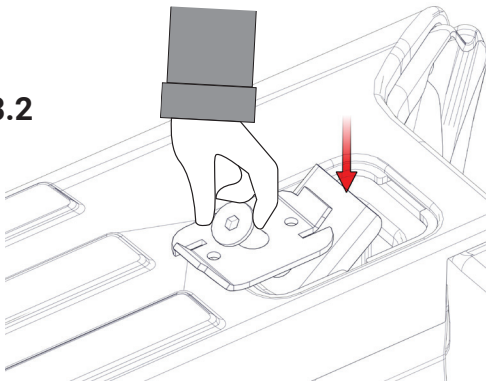


**X 2**

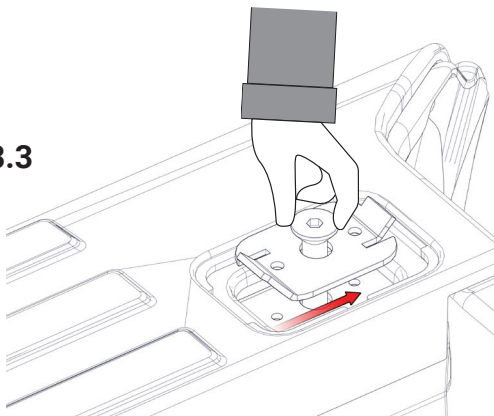
3.1



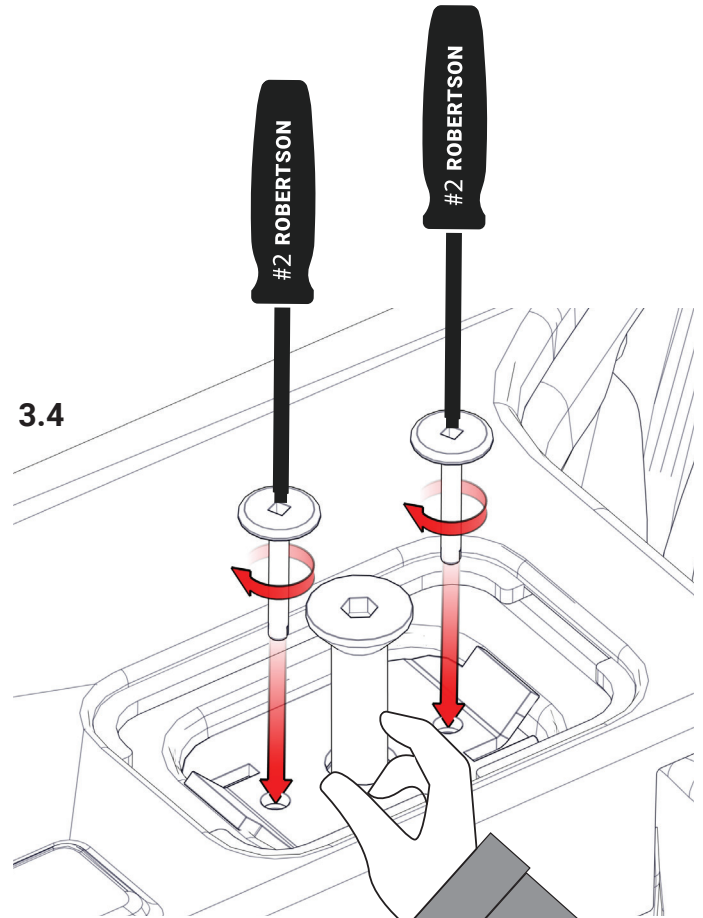
3.2



3.3

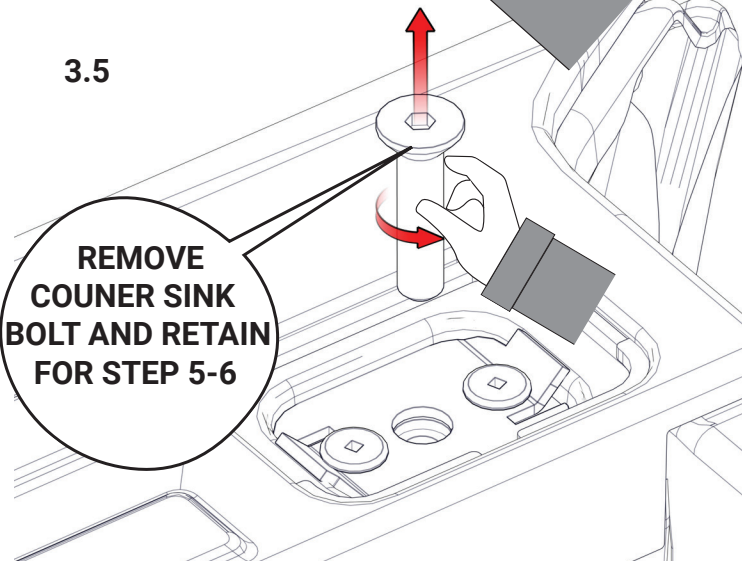


3.4



3.5

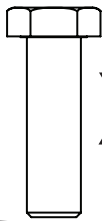
**REMOVE  
COUNER SINK  
BOLT AND RETAIN  
FOR STEP 5-6**



**REQUIRED FOR EXTRA SHORT, SHORT AND LONG BOX REAR STAKE POCKET**

**4.**

3/8" x 1 1/4" Stainless Steel Hex Bolt



**X 2**

3/8" Stainless Steel Lock Washer



**X 2**

3/8" Stainless Steel Flat Washer



**X 2**

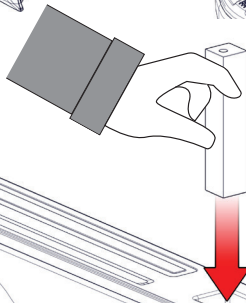


**X 2**

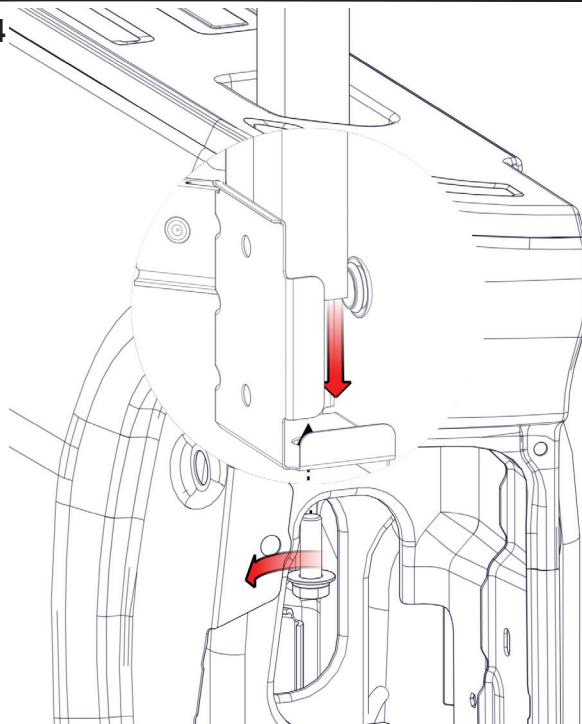
**4.1**  
**REMOVE TAILLIGHT**  
**HOUSING FOLLOWING**  
**VEHICLE MANUFACTURERS**  
**GUIDELINES.**



**4.2**



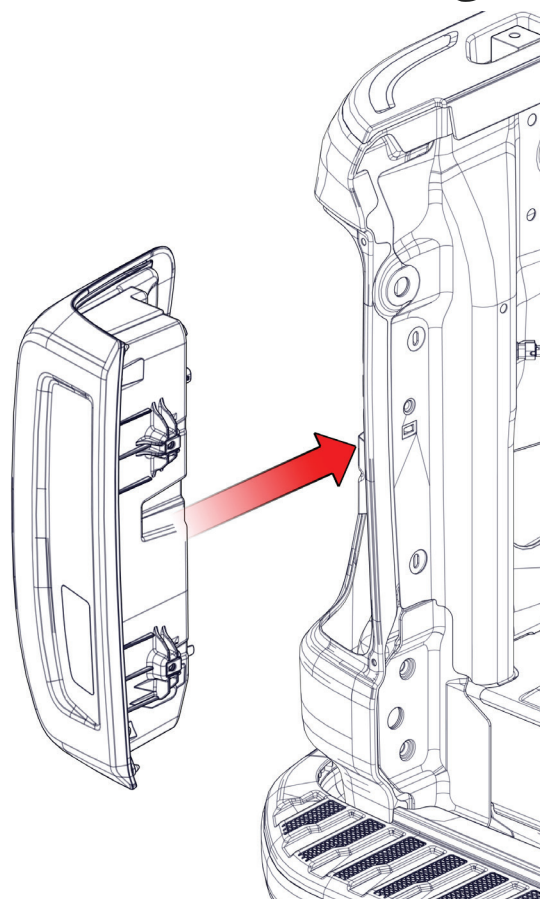
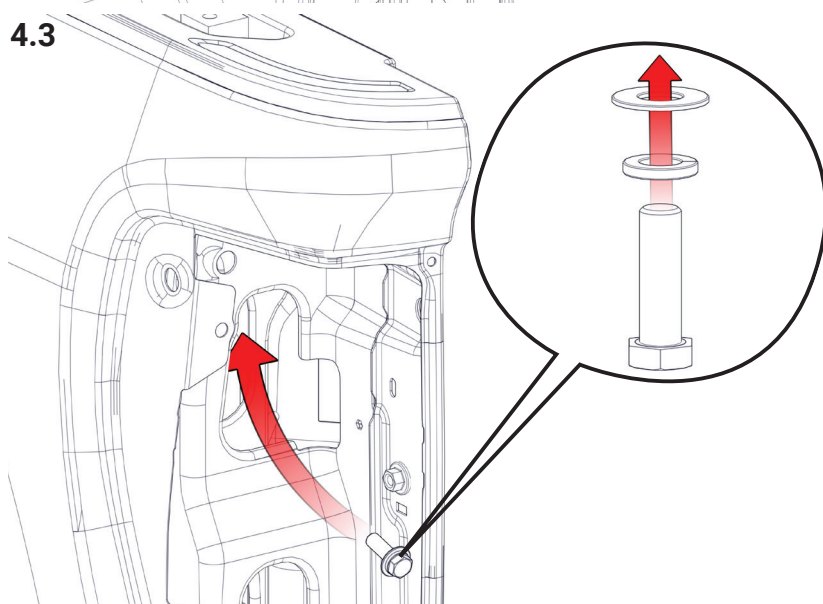
**4.4**



9/16

**4.5**

**4.3**

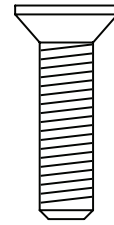




5.

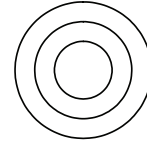
**LONG BOX**

3/8 X 1 1/2 Stainless Steel Counter Sink Bolt



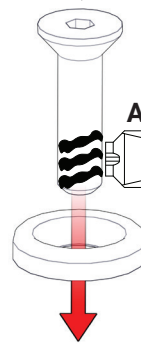
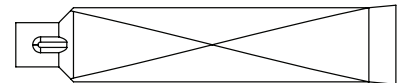
**X 4**

3/8" Stainless Steel Finishing Washer

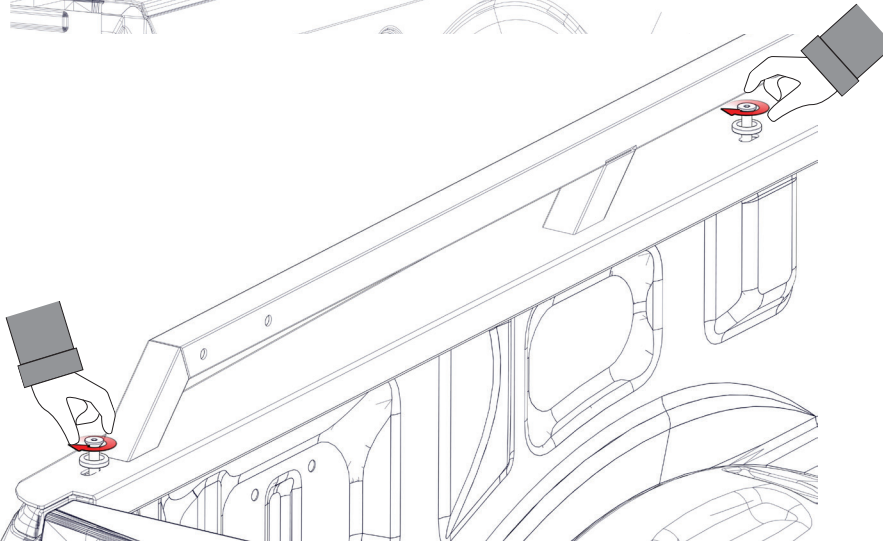
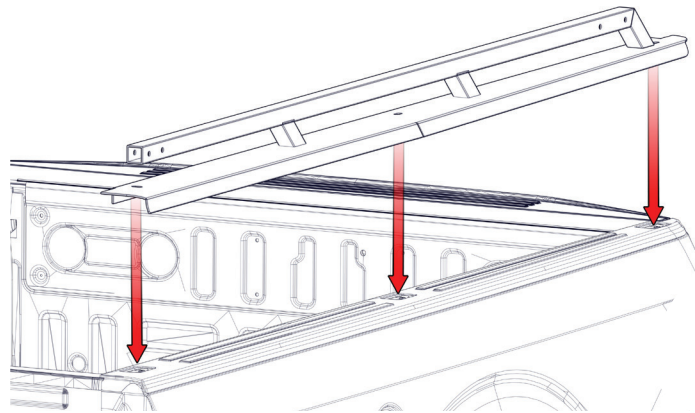


**X 4**

Anti-Sieze Lubricant

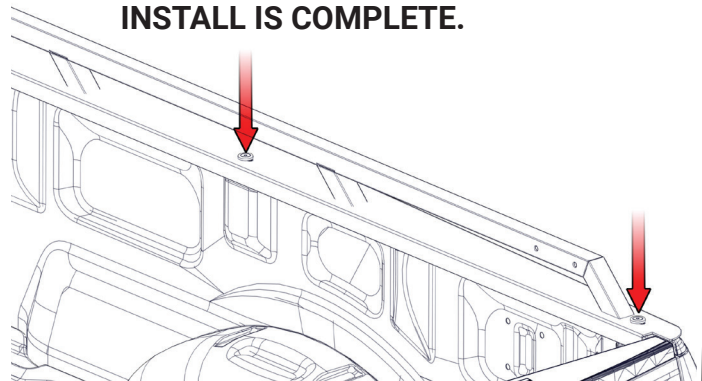
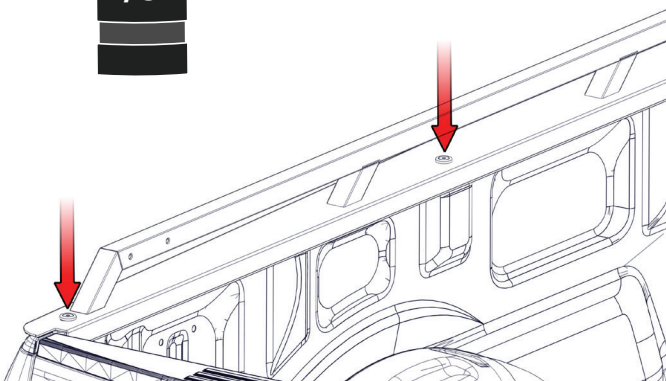


**APPLY ANTI-SIEZE**



**=90 IN-LBF  
=7.5 FT-LBF**

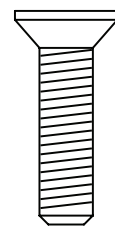
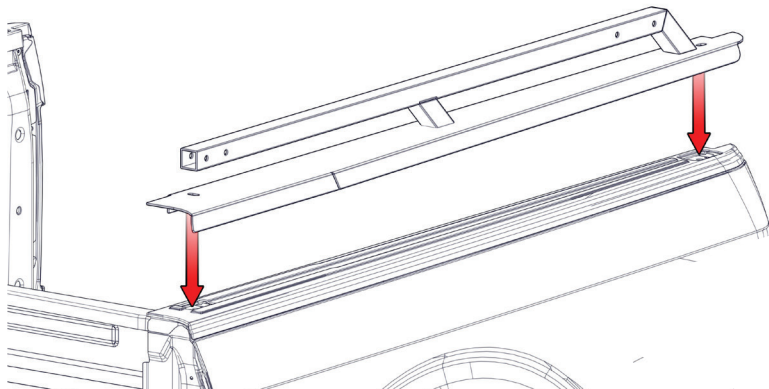
**IF INSTALLING WITH A CABGUARD,  
TORQUE DOWN WHEN THE CABGUARD  
INSTALL IS COMPLETE.**



6.

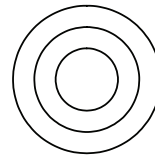
**EXTRA SHORT BOX AND SHORT BOX**

3/8 X 1 1/2 Stainless Steel Counter Sink Bolt



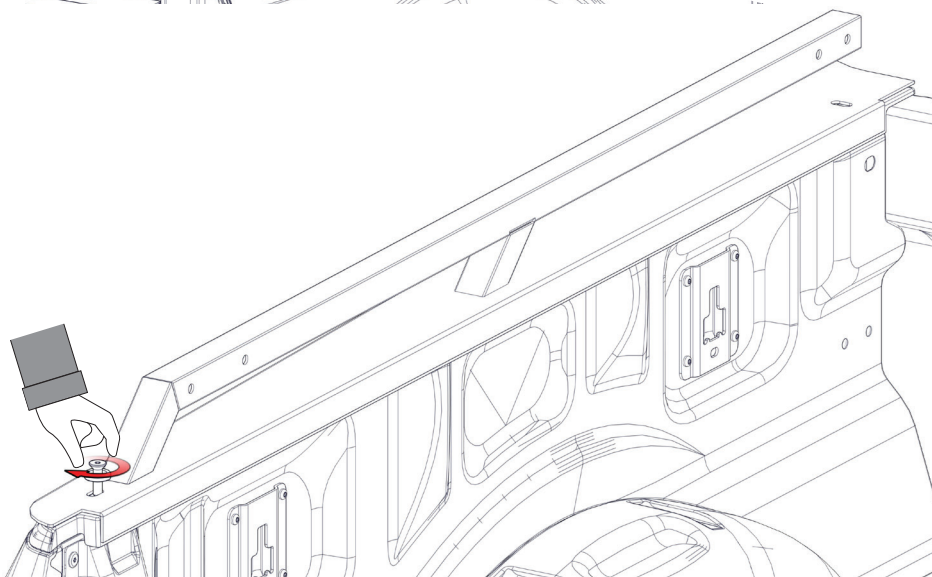
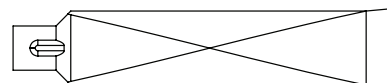
**X 2**

3/8" Stainless Steel Finishing Washer

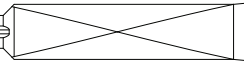


**X 2**

Anti-Sieze Lubricant



**APPLY ANTI-SIEZE**



**=90 IN-LBF  
=7.5 FT-LBF**

**IF INSTALLING WITH A CABGUARD,  
TORQUE DOWN WHEN THE CABGUARD  
INSTALL IS COMPLETE.**

