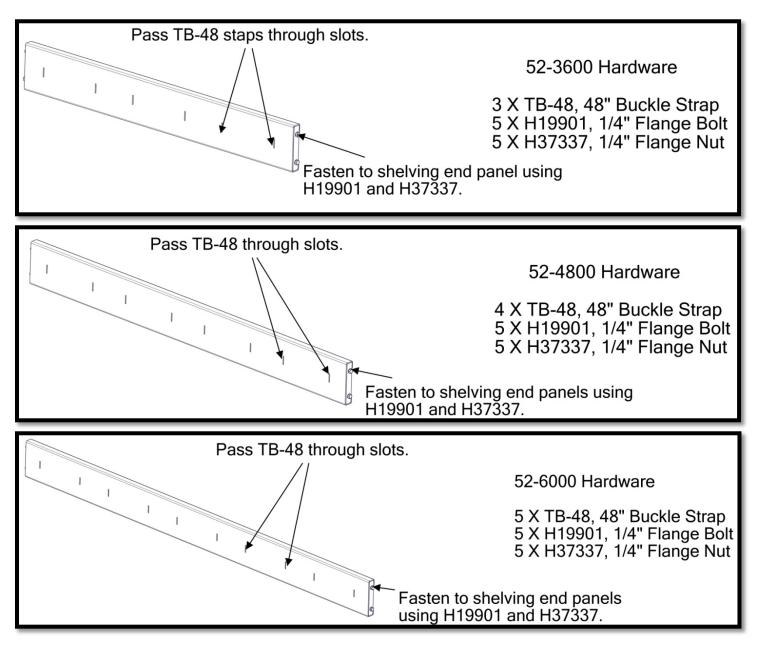
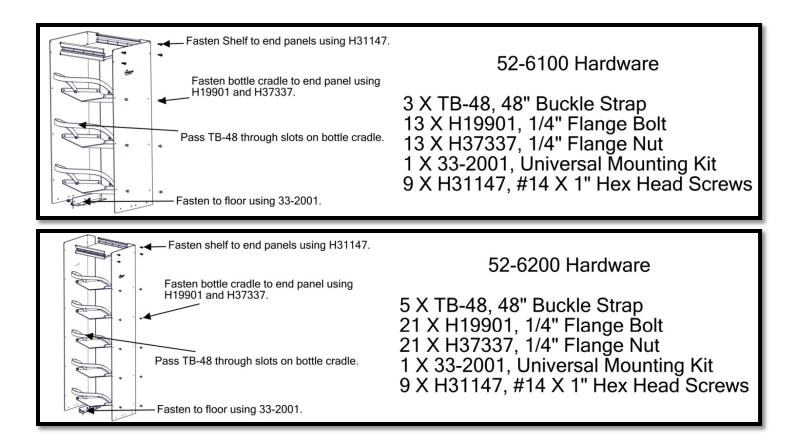
FREON STORAGE INSTALL GUIDE





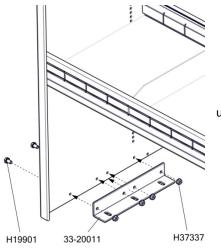
CAUTION

This equipment is designed to be professionally installed by an approved up-fitter. Always wear ear and eye protection and exercise caution when installing Westcan products.

Preparation

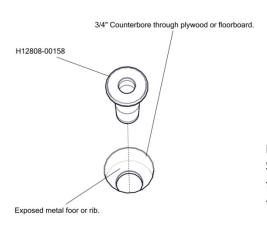
- 1. Ensure all parts are present and accounted for before installation. Plan the location of your installation ahead of time and make sure your installation location does not impede any other components you are installing or damage the safety and functionality of your vehicle.
- 2. Every installation is different and can present its own unique challenges. Some hardware may need to be altered to fit unique applications. Where specified use a good quality liquid thread lock.
- 3. Exercise extreme diligence when drilling holes into a motor vehicle. Increasing complexity and model year changes can alter the location of fuel, hydraulic and electrical lines. Please visually inspect all locations prior to drilling.

Installation

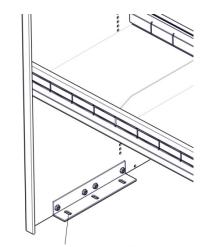


1. Fasten a 33-20011, 10" long end panel mounting bracket to each end panel. Secure using H19901, ¼" x ½" plated steel flange bolts and H37337, ¼" flange nuts.

Place the unit in the vehicle with the end pan contour flush to the wall and determine a safe mounting location. Use the 33-20011, 10" long end panel mounting bracket as a template and mark out the drill holes for the H12808-00158, 1/4" - 20 insert nuts.



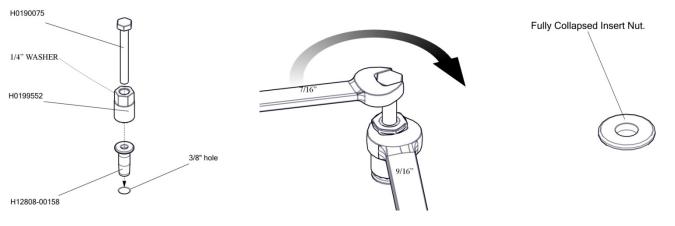
Remove all shelving and mounting brackets in preperation for insert nut installation.

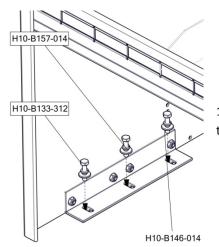


Mark locations and remove assembly

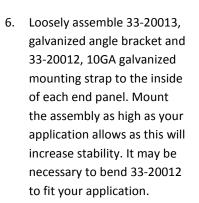
3. Using a 3/8'' drill bit, drill out your mounting locations. The insert nuts provided are designed to compress against matereal that is no thicker than $\frac{1}{4}''$. Should your installation have the insert nuts going through thicker plywood or floorboard we recomend you core $\frac{3}{4}''$ holes into the wood to expose the metal sub floor or rib.

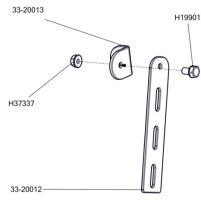
4. Put the insert nut into the 3/8" hole. Slide the install bolt through the install tool and thread into the insert nut. While holding the install tool stationary torque the insert nut down. Torque to 15 ft-lb if you are installing in ¼" plywood or 25 ft-lb if inserted in metal or plywood that has a metal backing. Try to compress into metal wherever possible.

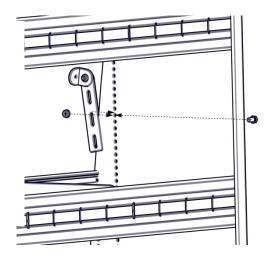




5. Place the assembly into the vehicle and secure to the floor with the H10-B133-312, ¼" x 1-1/4" full thread bolt, H10-B157-014, ¼" lock washer and H10-B146-014, ¼" washer. Apply thread lock and Torque bolts to 25 ft-lb.







7. Mark drill locations for insert nuts and remove the bracket assembly. Install insert nuts using the method described above and replace the bracket assembly. Securely fasten the assembly to the end panel. Secure to the wall using the H10-B133-312, H10-B157-014 and H10-B146-014. Apply thread lock and torque to recommended setting as per your wall substrate. Inspect assembly to ensure all components are correctly installed.

