

## **OVER CANOPY RACK BOX CAPS**

### **PARTS LIST**

- **DRIVERS FRONT BOX CAP**
- **DRIVERS REAR BOX CAP**
- **PASSENGER FRONT BOX CAP**
- **PASSENGER REAR BOX CAP**
- **4 STAKE POCKET INSERT OR THREADED BLOCKS AND HARDWARE**

### **STEP 1:**

IN THE CORRECT LOCATIONS AS ILLUSTRATED, INSTALL THE 4 STAKE POCKET INSERTS\* INTO THE POCKETS SNUG BUT NOT TIGHT. BE SURE THAT THE INSERTS ARE AS FAR UP IN THE POCKET AS POSSIBLE.

\* USE THREADED BLOCKS AND PROVIDED HARDWARE TO SECURE BOX CAPS ONTO THE CARGO MANAGEMENT RAILS ON ALL MODEL YEARS OF **TOYOTA TACOMA**. IT WILL BE NECESSARY TO REMOVE AND REPLACE SELECT FASTENERS ON THE CARGO MANAGEMENT RAILS TO SLIDE THE BLOCKS INTO THE CORRECT POSITIONS.

### **STEP 2:**

IF DESIRED, INSTALL CANOPY SEAL TAPE ON THE BOTTOM OF THE CAP TO HELP KEEP RAIN OR WATER OUT OF THE CUSTOMER'S TRUCK BOX (NOT SUPPLIED). REMEMBER TO ALSO INSTALL EXTRA CANOPY SEAL ALONG THE FRONT OF THE CANOPY BECAUSE IT WILL SIT OFF OF THE BOX OF THE TRUCK ONCE THE CAP IS BETWEEN THE CANOPY AND THE TRUCK BOX.

### **STEP 3:**

SET ALL THE CAPS IN PLACE ON THE TRUCK BODY AND INSTALL THE 3/8 X 1-1/2 STAINLESS STEEL COUNTER SINK BOLTS THROUGH THE COUNTER SUNK HOLES. ONLY INSTALL THE BOLTS SNUG SO THE MAY BE SLIGHTLY ADJUSTED ONCE THEY ARE BOTH ON.

### **STEP 4:**

TIGHTEN THE BOLTS GOING THROUGH THE BOX WASHER INTO THE STAKE POCKET AND THEN TIGHTEN THE TOP BOLTS TIGHT.

### **STEP 5:**

MEASURE ACROSS THE FRONT AND THE REAR OF THE BOX CAPS TO THE OUTSIDE POINTS. WRITING DOWN THESE MEASUREMENTS WILL ASSIST YOU IN ASSEMBLING THE RACK TO THE APPROPRIATE POSITIONS.

**TECH SUPPORT 1-877-795-7733**