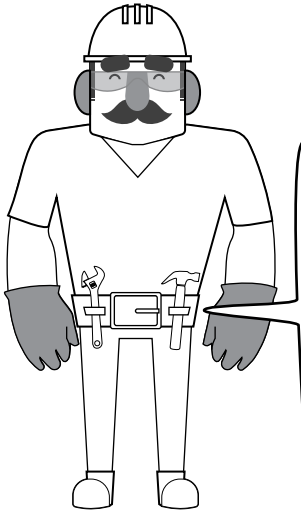
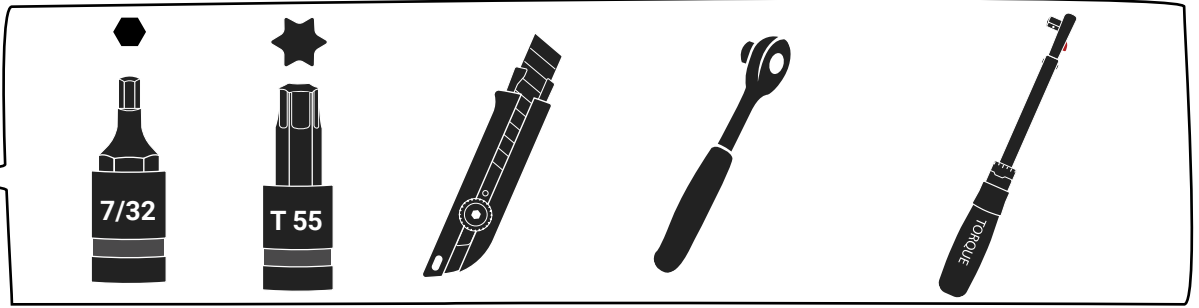


INSTALLATION INSTRUCTIONS: STAND ALONE REAR RACK

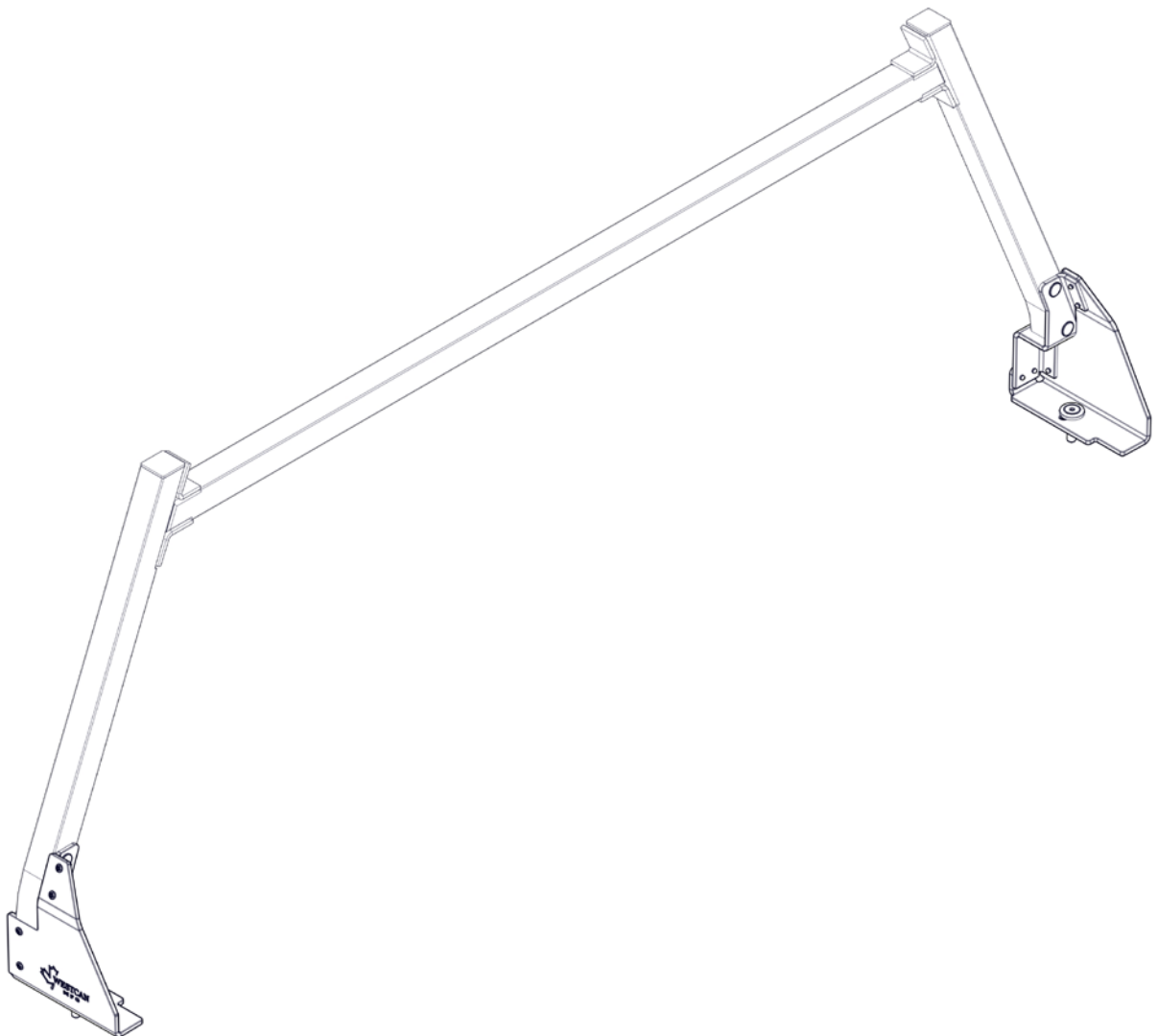


TOOLS NEEDED:



CAUTION:

This equipment is designed to be professionally installed by an approved up-fitter. Always wear ear and eye protection and exercise caution when installing Westcan products.

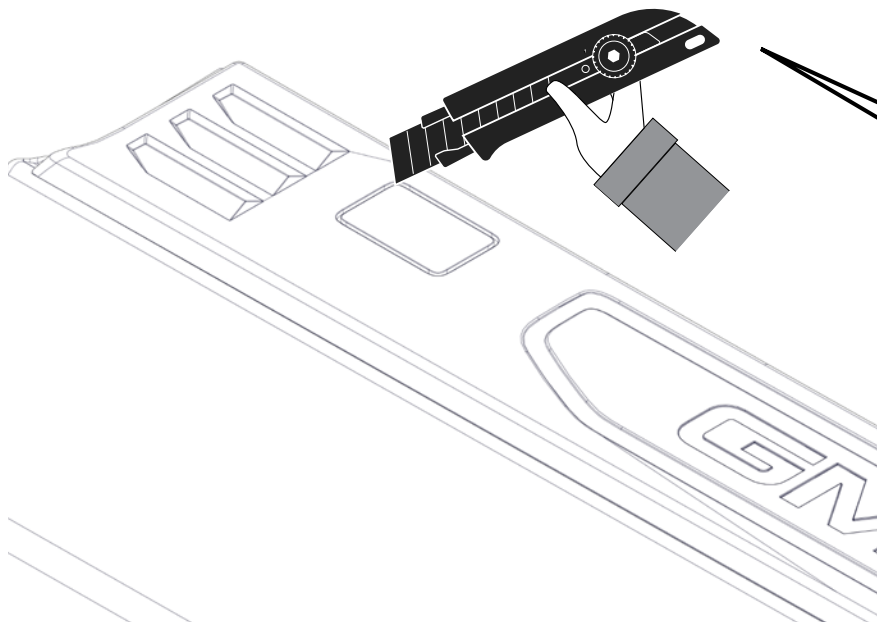


PREPARATION:

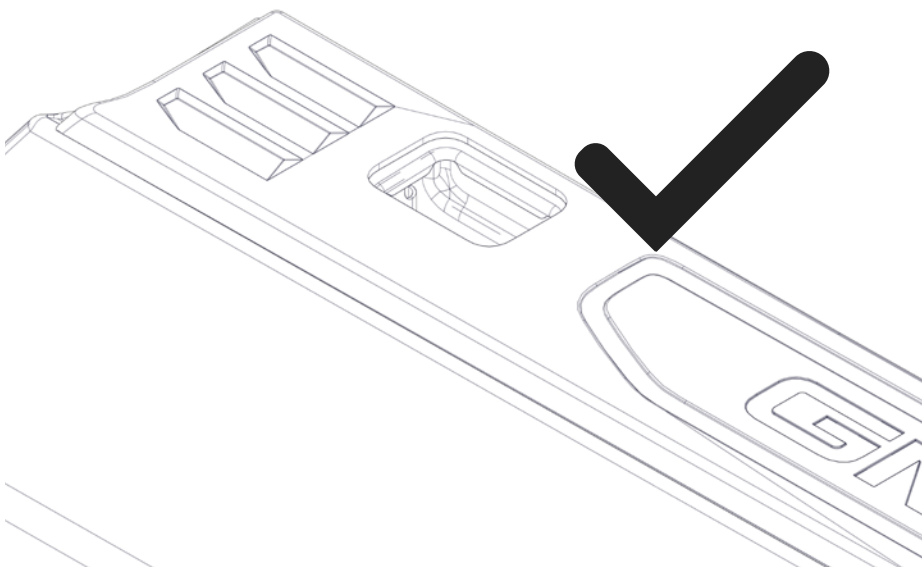
1. Ensure all parts are present and accounted for before installation. Plan the location of your installation ahead of time and make sure your installation location does not impede any other components you are installing or damage the safety and functionality of your vehicle.
2. Exercise extreme diligence when drilling holes into a motor vehicle. Increasing complexity and model year changes can alter the location of fuel, hydraulic and electrical lines. Please visually inspect all locations prior to drilling.
3. Re-Torque the 3/8" x 1-3/4" Stainless Steel Countersink Bolt every 3 month.

BOX CAP PREPARATION:

Some truck box lengths require the plastic truck box caps to be cut to expose the stake pocket cutout. Cut out around the relief in the plastic box cap. Exercise caution when cutting caps to avoid injury.



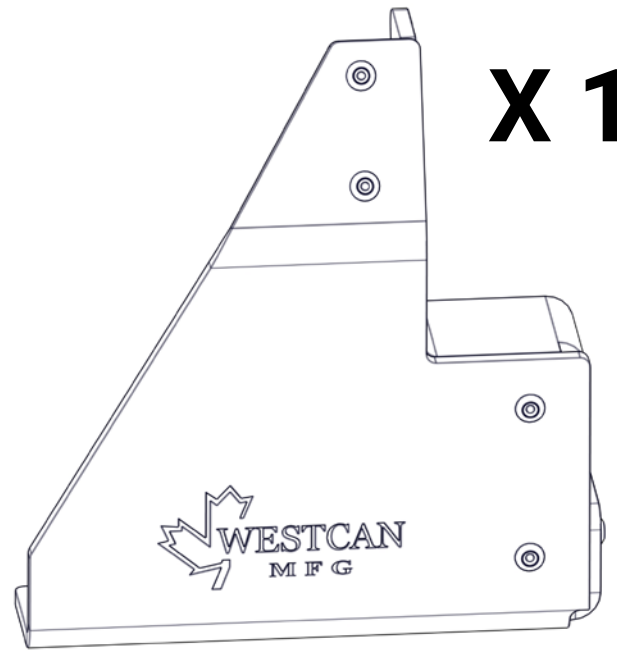
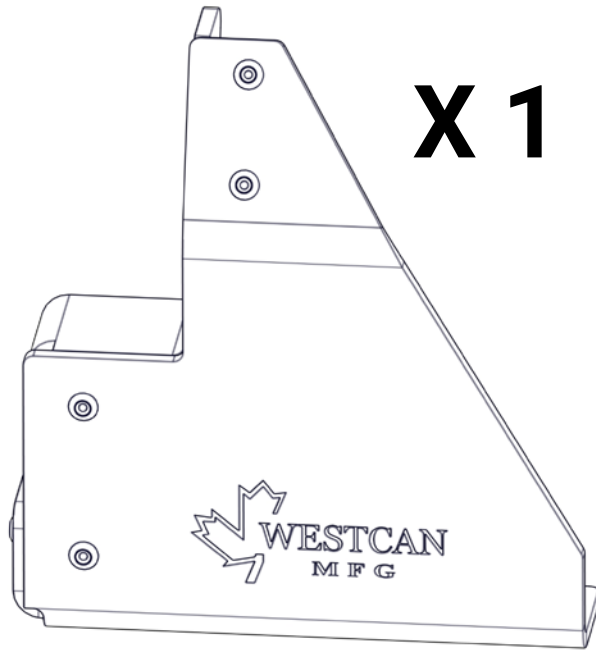
NOTE:
WHEN THE HOLD ICON
IS USED TO TURN A
FASTENER, TIGHTEN
THEM FINGER TIGHT.



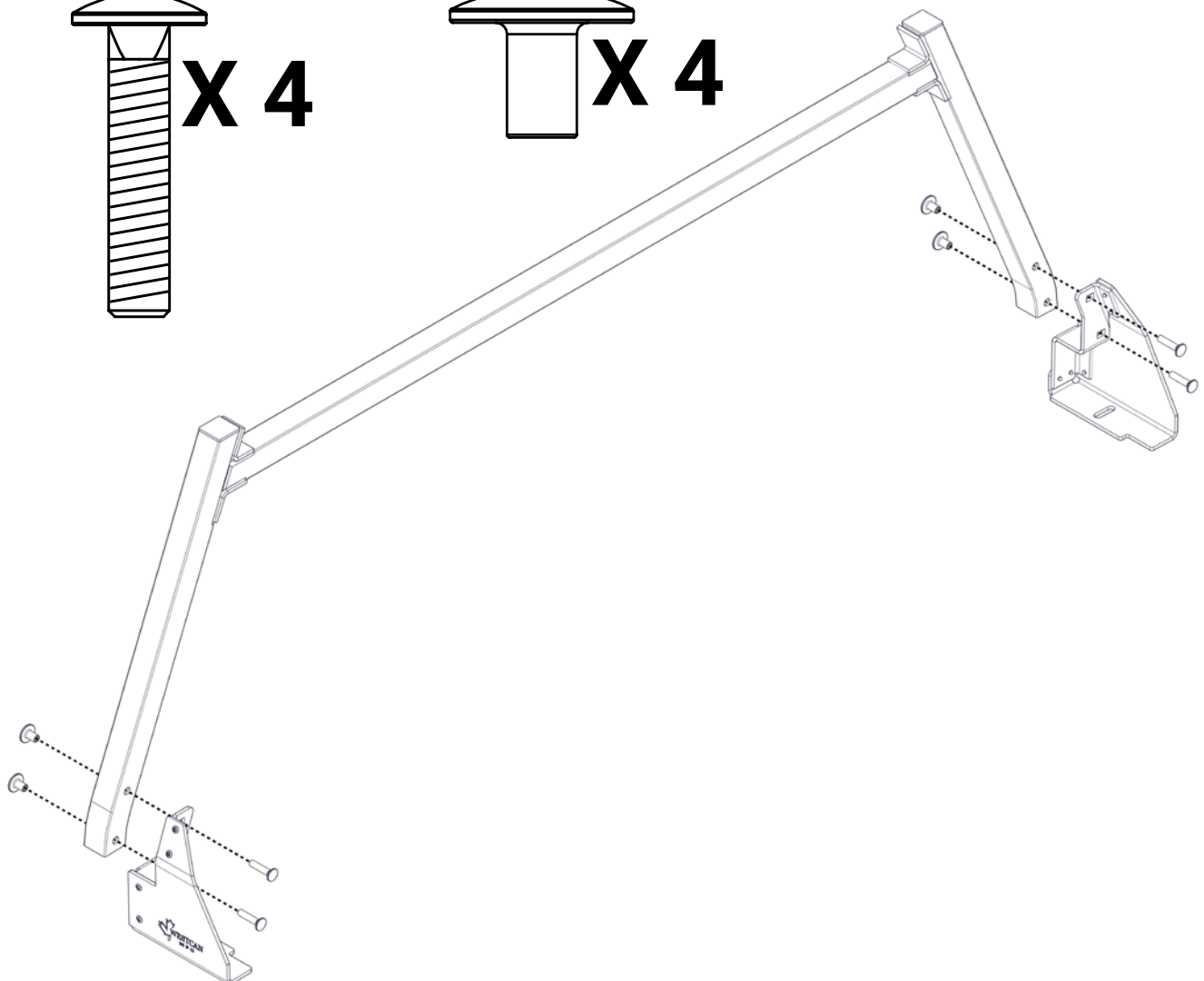
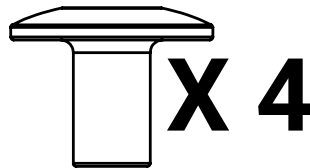
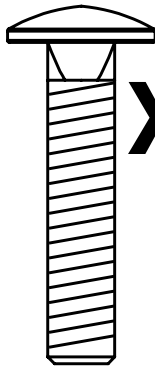
1.

IF REQUIRED, EXPOSE THE REAR STAKE POCKET RECESS.

2.



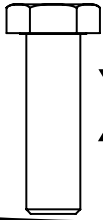
5/16 X 1-1/2 Stainless Steel Carriage Bolt 5/16" X 5/8" Zinc Plated Camtainer Nut



REQUIRED FOR SHORT, LONG AND LONG BOX DUALY REAR STAKE POCKET

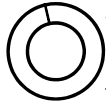
4.

3/8" x 1 1/4" Stainless Steel Hex Bolt



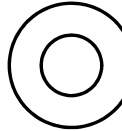
X 2

3/8" Stainless Steel Lock Washer



X 2

3/8" Stainless Steel Flat Washer

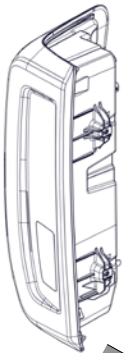


X 2

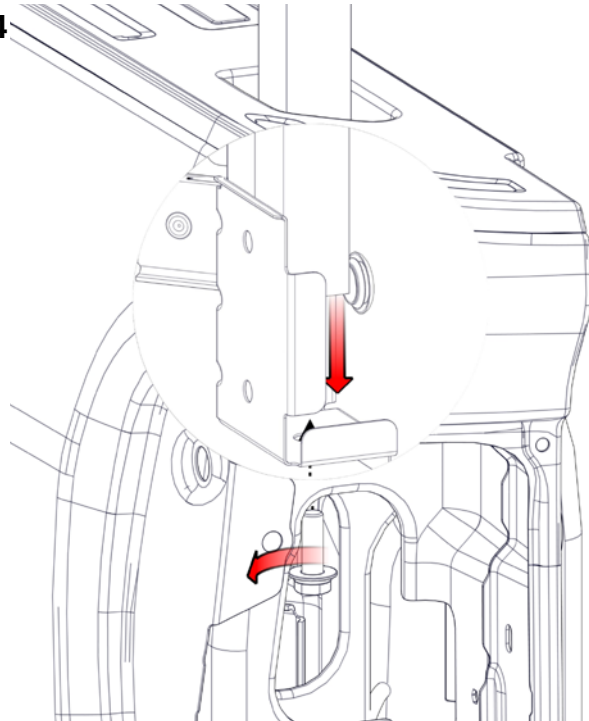


X 2

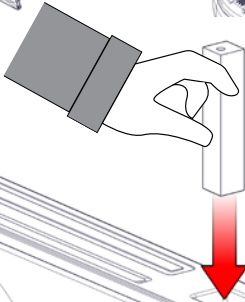
4.1
REMOVE TAILLIGHT
HOUSING FOLLOWING
VEHICLE MANUFACTURERS
GUIDELINES.



4.4

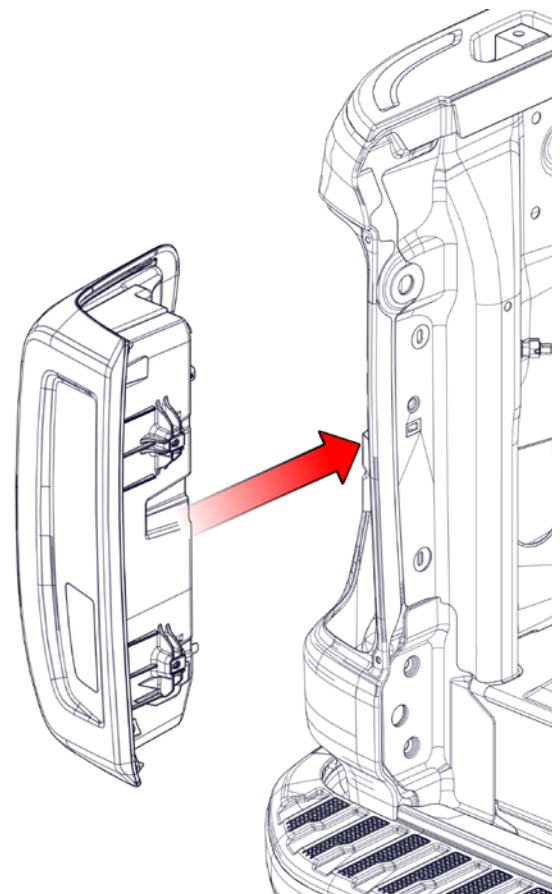
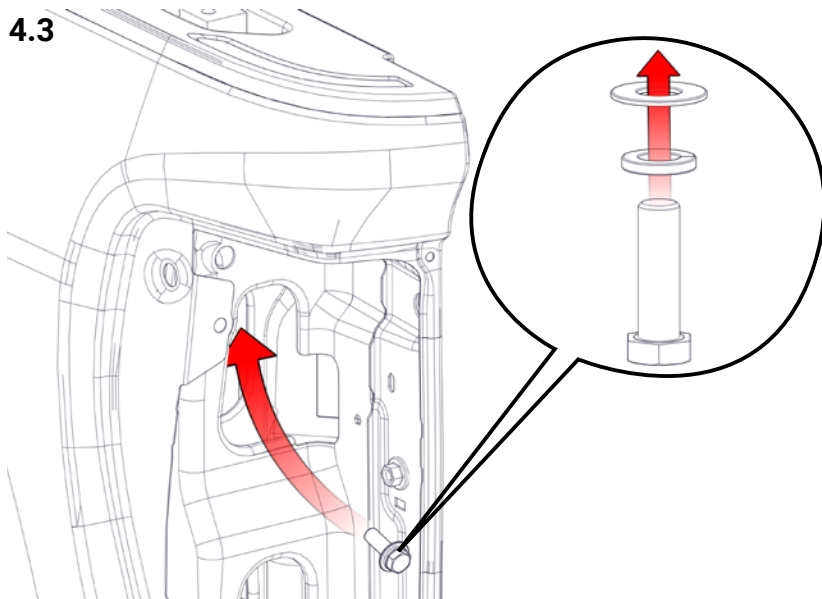


4.2

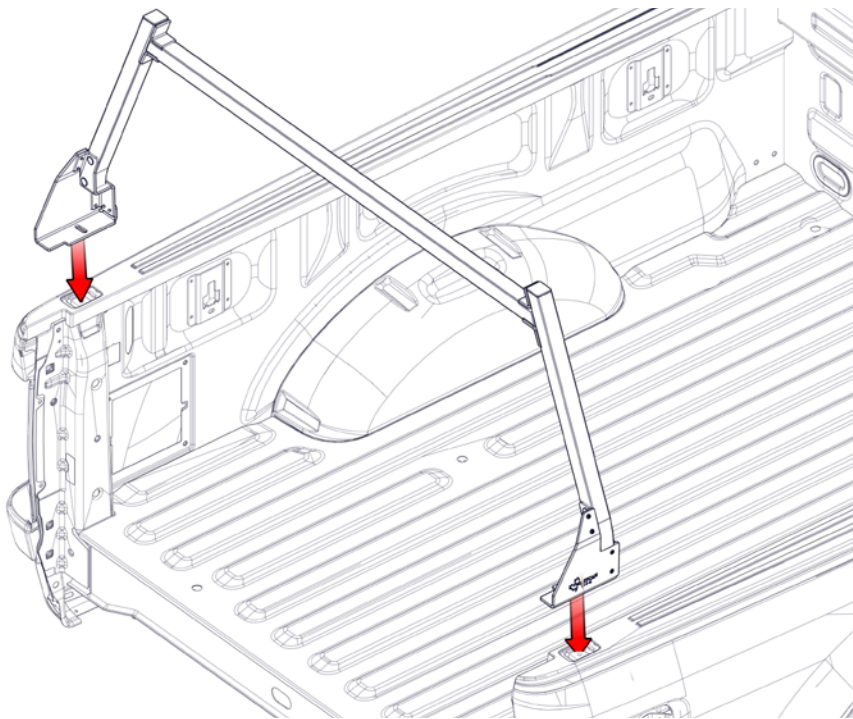


4.5

4.3

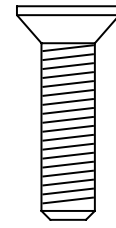


5.



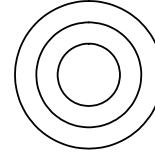
**=90 IN-LBF
=7.5 FT-LBF**

3/8 X 1 1/2 Stainless Steel Counter Sink Bolt



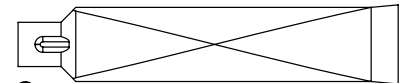
X 2

3/8" Stainless Steel Finishing Washer



X 2

Anti-Sieze Lubricant



APPLY ANTI-SIEZE

